## FINAL ANSWER KEY

| Question Paper Code: | $15 / 2018 /$ OL |
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| Category Code: | $123 / 2014$ |
| Exam: | Laboratory Technical Assistant(Textile Weaving) |
| Medium of Question: | English |
| Date of Test | $09-03-2018$ |
| Department | Vocational Higher Secondary Education |
| Alphacode | A |

Question1:-Who proposed the Preamble before the Drafting Committee of the Constitution ?
A:-C. Rajagopalachari
B:-Jawaharlal Nehru
C:-B. N. Rao
D:-Dr. B. R. Ambedkar
Correct Answer:- Option-B
Question2:-Which Constitutional Amendment gave precedence to the Directive Principles of State Policy over Fundamental Rights ?

A:- ${ }^{\wedge} 42^{\wedge}(n d)^{`}$
B:- ${ }^{-48^{\wedge}(\text { th) })}$
C:-`56^(th) D:-`52^(nd)
Correct Answer:- Option-A
Question3:-RTI Act, 2005 came in to force on
A:- ${ }^{-} 25^{\wedge}\left(\right.$ th) ${ }^{`}$ January 2005
B:-`13^(th)` March 2005
C:- ${ }^{-12 \wedge(t h)}{ }^{`}$ October 2005
D:-`15^(th)` August 2005
Correct Answer:- Option-C
Question4:-Rurbanism is a term that is retaled to the study of $\qquad$
A:-Village
B:-Towns and cities
C:-Rural area
D:-Life styles of rural-urban people
Correct Answer:- Option-D
Question5:-Which of the following states has had the President rule imposed for a maximum number of time ?
A:-Kerala
B:-Bihar
C:-Manipur
D:-Karnataka
Correct Answer:- Option-A
Question6:-The First English School started in Kerala
A:-1800
B:-1798
C:-1818
D:-1828
Correct Answer:- Option-C
Question7:-Which country assist to construct the Iduky Arch Dam ?
A:-Russia
B:-Canada
C:-Britain
D:-France
Correct Answer:- Option-B
Question8:-Sree Narayana Guru passed away in 1928 at the age of $\qquad$
A:-76
B:-75
C:-72
D:-74
Correct Answer:- Option-C

Question9:-The first Malayalam news paper 'Rajya Samacharam' published from?
A:-Thiruvananthapuram
B:-Thalassery
C:-Thirussur
D:-Kottayam
Correct Answer:- Option-B
Question10:-Which pass connect Kannur to Koorg ?
A:-Perambadi Pass
B:-Periya Pass
C:-Bodynayakannoor Pass
D:-Thamaraserry Pass
Correct Answer:- Option-A
Question11:-What was the original name of Thycaud Ayya?
A:-Pappan Kutty
B:-Shankaran
C:-Muthukutty
D:-Subbarayan
Correct Answer:- Option-D
Question12:-Who was related to 'Muthukulam Spech' of 1947 ?
A:-G. P. Pillai
B:-N. Raman Pillai
C:-Mannthu padmanabhan
D:-C. Kesavan
Correct Answer:- Option-C
Question13:-Who wrote the first biography of Sree Narayana Guru?
A:-Kumaranasan
B:-Vaghbadananda
C:-Moorkothu Kumaran
D:-Dr. Palpu
Correct Answer:- Option-C
Question14:-Where is the Head Quarters of the Indira Gandi National Forest Academy ?
A:-Pune
B:-Dehradun
C:-Lucknow
D:-Thrissur
Correct Answer:- Option-B
Question15:-Who has been honoured with the First ever Kuldip Nayyar Journalism Award 2017 ?
A:-Ravish Kumar
B:-Reghu Rai
C:-Athul Chaubey
D:-Anupam Misra
Correct Answer:- Option-A
Question16:-Which State Government has launched 'e-nagarpalika' app to provide Municipal Service Online ?
A:-Bihar
B:-Gujarat
C:-Tamil Nadu
D:-Madhya Pradesh
Correct Answer:- Option-D
Question17:-Who wrote the famous book 'We the People' ?
A:-Nani Palkivala
B:-Kushwant Singh
C:-Salman Rushdi
D:-Taslima Nasrin
Correct Answer:- Option-A
Question18:-Which of the following is a non metal that remains liquid at room temperature ?
A:-Phosporous
B:-Chlorine
C:-Bromine
D:-Helium

Correct Answer:- Option-C
Question19:-'Tripitakas' are sacred book of
A:-Jains
B:-Buddhists
C:-Zorastrians
D:-Jews
Correct Answer:- Option-B
Question20:-The revolt of 1857 was described as 'The First War of Indian Independence' by
A:-K. K. Dutta
B:-R. C. Majumdar
C:-B. G. Tilak
D:-Buddhists
Correct Answer:- Option-B
Question21:-Count of the yarn is the relation between
A:-Length and twist
B:-Weight and twist
C:-Length and weight
D:-Length and diameter
Correct Answer:- Option-C
Question22:- $\qquad$ is the process of seperating cotton fibers from the seeds.
A:-Blending
B:-Extracting
C:-Opening
D:-Ginning
Correct Answer:- Option-D
Question23:-One hank is $\qquad$ Leas.
A:-840
B:-36
C:-7
D:-9
Correct Answer:- Option-C
Question24:- $\qquad$ is process of reduction of an entangled mass of fibers to a filmy web.
A:-Carding
B:-Stripping
C:-Combing
D:-Drafting
Correct Answer:- Option-A
Question25:-The ends of warp on the viewer's beam are drawn to the held eyes and dents this process is known as
A:-Beaming
B:-Looming
C:-Warping
D:-Winding
Correct Answer:- Option-B
Question26:-In a fly frame $\qquad$ is achieved by providing difference in surface speed between bobbin and flyes.
A:-Twisting
B :-Rouing
C:-Drafting
D:-Winding
Correct Answer:- Option-D
Question27:-Winding yarn from cone, cheese, or hanks on to $\qquad$ to be put in the shuttle.
A:-Bobin
B:-Drum
C:-Pirn
D:-Cops
Correct Answer:- Option-C
Question28:-The draft in conventional $3 / 3$ drafting is the range of 4 to 6 draft is called as
A:-High draft
B:-Apron draft
C:-Break draft

D:-Normal draft
Correct Answer:- Option-D
Question29:-In winding machine $\qquad$ is the part for holding supply packages.
A:-Creel
B:-Tensiones
C:-Bobin Cradil
D:-Stand
Correct Answer:- Option-A
Question30:-In modern flyer $\qquad$ is the part provide in the flyer top which gives better twist.
A:-Pressure Arm
B:-Solidleg
C:-False twister cup
D:-Roving guide
Correct Answer:- Option-C
Question31:- $\qquad$ is a vegetable fibre.
A:-Silk
B:-Linen
C:-Rayon
D:-Nylon
Correct Answer:- Option-B
Question32:-In a gear system, one of the wheel is fixed and other makes revolution about fixed one with the help of an arm is called

A:-Epicyclic
B:-Differential
C:-Rack and pinion
D:-Herring bone
Correct Answer:- Option-A
Question33:- $\qquad$ is obtained by the polymerisation of caprolactum.
A:-Polyester
B:-Nylon 6.6
C:-Nylon 6
D:-Dacron
Correct Answer:- Option-C
Question34:-In life cycle of silk worm $\qquad$ laid eggs.
A:-Pupa
B:-Caterpillar
C:-Cocoon
D:-Moth
Correct Answer:- Option-D
Question35:-In a draft vertical column represents the
A:-Weft
B:-Ends
C:-Heald
D:-Dent
Correct Answer:- Option-B
Question36:- $\qquad$ is used to determine the bundle fibre strength and elongation.
A:-Stelo meter
B:-Pressley tester
C:-Bars sorter
D:-Sheffield micronaire
Correct Answer:- Option-D
Question37:-The extraction of jute fibre from the plant is known as
A:-Steffiling
B:-Degumming
C:-Retting
D:-Yielding
Correct Answer:- Option-C
Question38:-The "short processing" done by $\qquad$ machine.
A:-Ring frame

## B:-Simplex

C:-Shebber
D:-Fly frame
Correct Answer:- Option-B
Question39:-3 to 8 stands of silk filaments are twisted together in one direction to form a
A:-Tarm
B:-Reel
C:-Hank
D:-Singles
Correct Answer:- Option-D
Question40:- $\qquad$ is the scientific name of cotton.
A:-Gossypium
B:-Hegget
C:-Fortisan
D:-Suit
Correct Answer:- Option-A
Question41:-Calculate the sliver weight; Actual draft of carding $=100$, Lap weight $=455 \mathrm{gm} / \mathrm{metre}$.
A:-. 455
B:-4.55
C:-45500
D:-555
Correct Answer:- Option-B
Question42:-Which is known as artificial silk?
A:-Nylon
B:-Decron
C:-Rayon
D:-Spandex
Correct Answer:- Option-C
Question43:-The end product in a spinning mill is
A:-Bale
B:-Sliver
C:-Lap
D:-Cone
Correct Answer:- Option-D
Question44:- $\qquad$ is the process of killing the moths inside cocons by steam.
A:-Cooking
B:-Reeling
C:-Stifling
D:-Brushing
Correct Answer:- Option-C
Question45:-Major content in the composition of the cotton.
A:-Oil and wax
B:-Cellulose
C:-Moisture
D:-Protiens
Correct Answer:- Option-B
Question46:-Warp rib is the modified design of
A:-Plain
B:-Twill
C:-Rib
D:-Mat
Correct Answer:- Option-A
Question47:-Grey souring is done before
A:-Singing
B:-Scouring
C:-De-sizing
D:-Bleaching
Correct Answer:- Option-D
Question48:-When more than one motif is used in the same design twill lines of different size are formed in $\qquad$ twill.

A:-Warp faced
B:-Left hand
C:-Compound
D:-Right hand
Correct Answer:- Option-C
Question49:-In enzyme steeping, pancreative enzymes from
A:-Animal
B:-Vegetable
C:-Bacteria
D:-All of these
Correct Answer:- Option-A
Question50:-To weave horizontal zig-zag twill $\qquad$ draft is suitable.
A:-Mixed
B:-Pointed
C:-Straight
D:-Broken
Correct Answer:- Option-B
Question51:-The material liqour ratio in kier boiling is $\qquad$ : $\qquad$
A:-2 : 3
B:-1: 10
C:-1:1
D:-1: 5
Correct Answer:- Option-D
Question52:-Devan's huck-A-back repeats on $\qquad$ ends and $\qquad$ picks.
A:-10 `xx 10 B:-10 `x x 4
C:-10 `xx 6 D:-10 `xx 8
Correct Answer:- Option-C
Question53:- $\qquad$ is final process in a textile mill.
A:-Dyeing
B :-Spinning
C:-Weaving
D:-Carding
Correct Answer:- Option-A
Question54:-Which design is make by employing the principle of cross weaving ?
A:-Mockleno
B:-Honey comb
C:-Huck-A-Back
D:-Bed ford Coard
Correct Answer:- Option-A
Question55:-Bleaching powder is
$\mathrm{A}:-\mathrm{Ca}(\mathrm{OH})^{`}{ }^{2}{ }^{2}$
B:-CaOCl` \({ }^{-}\) C:- \(\mathrm{Na}(\mathrm{OH})^{\prime} 2^{`}\)
D:-NaOH
Correct Answer:- Option-B
Question56:-Cutting picks are in a repeat of design in $\qquad$ weaves.
A:-Piques
B:-Honey comb
C:-Leno
D:-Pile
Correct Answer:- Option-A
Question57:-Naphthol colours are
A:-Direct dyes
B:-Sulphur dyes
C:-Azoic dyes
D:-Acid dyes
Correct Answer:- Option-C

Question58:-The design of the turkish towel is
A:-Huck-A-Back
B:-Terrypile
C:-Velvet
D:-Honey comb
Correct Answer:- Option-B
Question59:-Anilin Black is $\qquad$ group dyes.
A:-Sulphur
B:-Direct
C:-Vat dyes
D:-Oxidised colours
Correct Answer:- Option-D
Question60:-For weaving 100 yards of terry pile design we may require $\qquad$ yards of ground warp.
A:-102 yards
B:-100 yards
C:-104 yards
D:-None of these Correct Answer:- Option-A
Question61:-In design paper there are $\qquad$ squares/square inch. A:-60
B:-62
C:-64
D:-66 Correct Answer:- Option-C
Question62:-Laces and nets are produced by $\qquad$ process.
A:-Knitting
B:-Twisting and knitting
C:-Felting
D:-Weaving Correct Answer:- Option-B
Question63:- $\qquad$ weaves are the developing ribs running in the direction of warp on the face of cloth.
A:-Creepe
B:-Satin
C:-Velvet
D:-Bed ford coard
Correct Answer:- Option-D
Question64:-Aerographic printing is also known as
A:-Stencil
B:-Block
C:-Screech
D:-Transfer Correct Answer:- Option-A
Question65:-Which design required face warp and back warp ?
A:-Leno
B:-Double cloth
C:-Bed ford coard
D:-Net leno
Correct Answer:- Option-B
Question66:-Zittal is the $\qquad$ machine.
A:-Printing
B:-Dyeing
C:-Beam dyeing
D:-Testing
Correct Answer:- Option-C
Question67:-In scouring saponitiable oils are converted into
A:-Soap
B:-Flame
C:-Paste
D:-Gas

Question68:- $\qquad$ weave are constructed on the basis of even faced twill.
A:-Hardward
B:-Diamond
C:-Rice
D:-Herring bone Correct Answer:- Option-D
Question69:-The base weave selected for satin design should be $\qquad$ in the case of weft satin.
A:-` \({ }^{`}(1) /(n-1)^{`}\) B:- \({ }^{\prime}(n-1) /(1)^{`}\)
C:- ${ }^{-}(n-2) /(2)^{`}$
D:-` $(2) /(n-2)^{\prime}$
Correct Answer:- Option-D
Question70:- $\qquad$ is the printing machine.
A:-Zittal
B:-Winch
C:-Jigger
D:-Duplex
Correct Answer:- Option-D
Question71:-Knitted fabrics give
A:-Less elastic
B:-More elastic
C:-Less stretch
D:-More weight
Correct Answer:- Option-B
Question72:-Moisture absorbency of polyeaster is
A:-.4\%
B:-4\%
C:-.6\%
D:-3\%
Correct Answer:- Option-A
Question73:-In seven wheel take up motion find out picks per inch in the cloth if the stud wheel and change wheel are 27Teeth.

A:-27
B:-85
C:-44
D:-36
Correct Answer:-Question Cancelled
Question74:- $\qquad$ is a warp protect motion.
A:-7 wheel take-up
B:-Fast read
C:-5 wheel take-up
D:-Oscilating hade rest
Correct Answer:- Option-B
Question75:-Noil is the waste in $\qquad$ machine.
A:-Ring frame
B:-Curd
C:-Comber
D:-Simplex
Correct Answer:- Option-C
Question76:-In knitting fabrics the yarn (Row of loops) which runs across the cloth ?
A:-Warp
B:-Wale
C:-Weft
D:-Coarse
Correct Answer:- Option-D
Question77:- $\qquad$ is high elastic.
A:-Spandex
B:-Nylon

C:-Poly ethylene
D:-Polyster
Correct Answer:- Option-A
Question78:-Interlock is the design of $\qquad$ method.
A:-Weaving
B:-Felting
C:-Bonding
D:-Knitting
Correct Answer:- Option-D
Question79:-Lycra is $\qquad$ yarn.
A:-Vegetable
B:-Animal
C:-Synthetic
D:-None of these
Correct Answer:- Option-C
Question80:- $\qquad$ is secondary motions in loom.
A:-Shedding
B:-Picking
C:-Beating
D:-Take-up motion
Correct Answer:- Option-D
Question81:-In American cut system length unit is
A:-400 yards
B:-600 yards
C:-300 yards
D:-200 yards
Correct Answer:- Option-C
Question82:-T-shirt are made by
A:-Weaving
B:-Felting
C:-Bonding
D:-Knitting
Correct Answer:- Option-D
Question83:- $\qquad$ is poly olifine fibres.
A:-Ethylene
B:-Polyster
C:-Spandex
D:-Acrylic
Correct Answer:- Option-A
Question84:-Basic dye dissolves in
A:-Hot water
B:-H`2`SO`4`
C:-Cold water
D:-CH`3` COOH
Correct Answer:- Option-D
Question85:-Find out the weight of yarn if it's length is 80 km and the count is 40 s . In metric system.
A:-3200 kg
B:-2 kg
C:-4 kg
D:-2 gm
Correct Answer:- Option-B
Question86:-Imprignation is done in which dyes?
A:-Disperse
B:-Sulphur
C:-Azoic
D:-Vat
Correct Answer:- Option-C
Question87:-In printing paste glycerine acts as
A:-Hygroscopic agent

## B:-Wetting agent

C:-Penetrating agent
D:-Thickening agent
Correct Answer:- Option-A
Question88:- $\qquad$ type of shedding in jacquards.
A:-Centre closed
B:-Botton closed
C:-Top closed
D:-Open
Correct Answer:- Option-B
Question89:-Duck bill and hitter are the part of
A:-Loose read
B:-Fast read
C:-7 wheel
D:-5 wheel
Correct Answer:- Option-A
Question90:-Gelatin dicromate is $\qquad$ printing method.
A:-Direct
B:-Photographic
C:-Profilm
D:-Resist
Correct Answer:- Option-B
Question91:- $\qquad$ system of yarn is the number of length units in one weight unit.
A:-Fixed
B:-Universal
C:-Indirect
D:-Direct
Correct Answer:- Option-C
Question92:-1 hank =
A:-840 yards
B:-840 leas
C:-840 racks
D:-840 inches
Correct Answer:- Option-A
Question93:-Half lap is in
A:-Simplex
B:-Card
C:-Ring frame
D:-Comber
Correct Answer:- Option-D
Question94:-In 7 wheel take-up motion picks/inch in the cloth is equal to the teeth of $\qquad$ wheel.
A:-Stud wheel
B:-Change wheel
C:-Ratchet wheel
D:-Beam wheel Correct Answer:- Option-B
Question95:- $\qquad$ is a vegatable fibre.
A:-Flax
B:-Rayon
C:-Wool
D:-Silk
Correct Answer:- Option-A
Question96:- $\qquad$ is a re-generated fibre.
A:-Silk
B:-Nylon
C:-Rayon
D:-Cotton
Correct Answer:- Option-C
Question97:-Pegging is essential in

A:-Jacquard
B:-Loom
C:-Needle loom
D:-Dobby
Correct Answer:- Option-D
Question98:-Poly amide is
A:-Rayon
B:-Nylon
C:-Acrylic
D:-Spandex
Correct Answer:- Option-B
Question99:-Moisture regain of wool is
A:-10\%
B:-5\%
C:-16\%
D:-25\%
Correct Answer:- Option-C
Question100:-Who detect and repaire the mechanical faults in a textile machineries ?
A:-Weaver
B:-Dyeing Assistant
C:-Quality Controller
D:-Fitter
Correct Answer:- Option-D

