PROVISIONAL ANSWER KEY

Question Paper Code: 3/2020/OL Category Code: 095/2018 Exam: Medium of Question: English Date of Test 22-01-2020 Department Alphacode А Question1:-The tool used for marking and testing of angles 90° A:-Try-square **B:-Mitre square** C:-Bevel square D:-Straight edge Correct Answer:- Option-A Question2:-Why rotatable bevels are used in dial indicator A:-The work of machine setting B:-Acts as an offset attachment C:-Prevent shocks D:-For making final zero setting Correct Answer:- Option-D Question3:-The connection link used to make a connection between sling and load to be lifted is A:-Pulley **B:-Shackle** C:-Hoist D:-Derricks Correct Answer:- Option-B Question4:-Rivet used for structural application is A:-Pan head B:-Snap head C:-Mush room head D:-Counter sunk head Correct Answer:- Option-B Question5:-The arc used in Electric Arc welding is A:-Low voltage high current B:-High voltage high current C:-Low voltage low current D:-High voltage low current Correct Answer:- Option-A Question6:-The flux used in brazing A:-Zinc chloride **B:-Borax** C:-Ammonium chloride D:-Alcohol Correct Answer:- Option-B Question7:-How many types of foundations are there based on depth? A:-3 B:-4 C:-5 D:-2 Correct Answer:- Option-D Question8:-Size of a wire rope specified by its. A:-Nominal diameter **B:-Number of strands** C:-Number of wire per strand D:-Length of wire Correct Answer:- Option-A Question9:-A hacksaw blade specified by its.

Junior Instructor-Lift and Escalator Mechanic Industrial Training Department

A:-Length **B:-Material** C:-Width D:-Number of teeth Correct Answer:- Option-A Question10:-Which of the following is a solid lubricant? A:-Copper B:-Molybdenum C:-Graphite D:-Oil Correct Answer:- Option-C Question11:-While chipping the slag or grinding which is used to protect eyes. A:-Dark glass **B:-Sun glass** C:-Mask D:-Goggles Correct Answer:- Option-D Question12:-In which of the following drives there is no slip. A:-Open belt drive B:-Crossed belt drive C:-Rope drive D:-Chain drive Correct Answer:- Option-D Question13:-The point angle of centre punch is. A:-30° B:-45° C:-90° D:-120° Correct Answer:- Option-C Question14:-The welding process that uses non-consumable electrode is A:-TIG welding **B:-MIG** welding C:-Manual Arc welding D:-Submerged Arc welding Correct Answer:- Option-A Question15:-Washer is used to A:-Fill up the axial gap B:-Provide bearing area C:-Provide cushioning effect D:-Absorb shocks and vibrations Correct Answer:- Option-B Question16:-A flange coupling is used to connect two shafts A:-Perfectly aligned B:-Not in exact alignment C:-Lateral misalignment D:-Axes intersect at a small angle Correct Answer:- Option-A Question17:-What does COP stand for? A:-Car Operating Pannel **B:-Clean Oil Pits** C:-Car Outside pannel D:-Clean Outside Parts Correct Answer:- Option-A Question18:-What is the purpose of counter weight? A:-Balance the weight of rope B:-Balance the weight of car C:-Control the door of the car D:-Balance the weight of cables Correct Answer:- Option-B

Question19:-The device designed to stop a descending car or counter weight beyond its normal limit.

A:-Returning cam B:-Pit switch C:-Buffer D:-Header assembly Correct Answer:- Option-C Question20:-The elevator car is suspended on the main rope by means of a frame called. A:-Sling **B:-Buffer** C:-Machine unit D:-Car body Correct Answer:- Option-A Question21:-A device which acts as stopping mechanism when the elevator runs beyond its rated speed. A:-Limit switch B:-Over speed governor C:-Hydraulic ram **D:-Traction sheave** Correct Answer:- Option-B Question22:-One Micrometer is equal to. A:-0.1mm B:-0.01mm C:-0.001mm D:-0.0001mm Correct Answer:- Option-C Question23:-If the belt of an electric motor is broken, it needs the following type of maintenance A:-Corrective **B:-Scheduled** C:-Preventive D:-Timely Correct Answer:- Option-A Question24:-Type of maintenance is done before failure. A:-Preventive **B:-Running** C:-Break down D:-Scheduled Correct Answer:- Option-A Question25:-The device which connects the elevator car and landing doors without backlash. A:-Door track **B:-Door coupler** C:-Door contact D:-Door motor Correct Answer:- Option-B Question26:-It is used to know the elevator car position. A:-Landing push button **B:-Floor position indicator** C:-Door contact D:-Door sill Correct Answer:- Option-B Question27:-Which of the following is not a safety device on an elevator? A:-Door lock B:-Over speed governor C:-Call button D:-Limit switch Correct Answer:- Option-C Question28:-Compensating ropes are generally required on elevators when the travel is. A:-5 M B:-10 M C:-20 M D:-30 M or greater

Correct Answer:- Option-D Question29:-A cylindrical rod with both ends threaded is known as. A:-Bolt B:-Tap bolt C:-Stud D:-Set-screw Correct Answer:- Option-C Question30:-Sliding part between elevator guide rail and car. A:-Thimble rod B:-Guide shoe C:-Bulldog grip D:-Safety edge Correct Answer:- Option-B Question31:-The elevator which is used to transport goods. A:-Passenger elevator **B:-Service elevator** C:-Freight elevator D:-Capsule elevator Correct Answer:- Option-C Question32:-A standard metric thread having 3 mm pitch on 40 mm diameter designated as. A:-40 x 3m B:-M40 x 3 C:-40 x 3 D:-M 403 Correct Answer:- Option-B Question33:-Maximum travel height of a roped holeless hydraulic elevator is A:-6 m B:-9 m C:-12 m D:-18 m Correct Answer:- Option-D Question34:-To unlock door interlock when the cabin comes at the floor level in a manually operated doors. A:-Returning cams **B:-Limit cam** C:-Toe guard D:-Lock roller Correct Answer:- Option-A Question35:-The portion of a building or structure used for discharge of passenger or goods into or from a lift car. A:-Lift door B:-Lift beam C:-Lift pit D:-Lift landing Correct Answer:- Option-D Question36:-On a triple thread screw, lead equals. A:-1/3 of pitch B:-2/3 of pitch C:-2/3 of pitch D:-3 times of pitch Correct Answer:- Option-D Question37:-In a ball bearing balls are subjected to. A:-Compressive stress **B:-Shear stress** C:-Fatigue D:-Tensile stress Correct Answer:- Option-C Question38:-Bronze is welded by A:-Neutral flame B:-Carburizing flame C:-Oxidizing flame

D:-All of these Correct Answer:- Option-C Question39:-The included angle of V- Belt is usally A:-10° - 20° B:-20° - 30° C:-30° - 40° D:-60° - 70° Correct Answer:- Option-C Question40:-Scaffolding method is used for travel up to. A:-70 m B:-60 m C:-50 m D:-40 m Correct Answer:- Option-D Question41:-A moving staircase which carries people between floors of building. A:-I ift **B:-Escalator** C:-Hoist D:-Derrick Correct Answer:- Option-B Question42:-Which of the following is a scalar quantity? A:-Force **B:-Velocity** C:-Acceleration D:-Speed Correct Answer:- Option-D Question43:-The side of an escalator extending above the step. A:-Comb plate **B:-Lower landing** C:-Balustrade D:-Upper landing Correct Answer:- Option-C Question44:-String cable is used to A:-Prevent lifting of doors B:-Connect two door panels C:-Fixing header to wall D:-Support travelling cable Correct Answer:- Option-B Question45:-Scribers are made of A:-Cast iron B:-Mild steel C:-High carbon steel D:-Brass Correct Answer:- Option-C Question46:-The part of the step where a passenger stands on escalator. A:-Step tread **B:-Riser** C:-Skirt D:-Truss Correct Answer:- Option-A Question47:-The point angle of the drill depends on the. A:-RPM of drill B:-Size of drill C:-Size of the machine D:-Material of work Correct Answer:- Option-D Question48:-File card is used for A:-Cleaning the work piece B:-Renew the file teeth

C:-Cleaning the file teeth D:-Cleaning the chips Correct Answer:- Option-C Question49:-Mechanical device attached to the car frame or counter weight to stop and hold in the event of free fall A:-Retiring cam **B:-Safety gear** C:-Over head pulley D:-Buffer Correct Answer:- Option-B Question50:-Which device is used to mount the pulley on shaft? A:-Key B:-Belt C:-Chain D:-Flange Correct Answer:- Option-A Question51:-In terms of energy bands, semiconductors can be defined as those material which at room temperature have A:-Partially filled conduction band B:-Partially filled valance band C:-A very narrow energy gap D:-All of the above Correct Answer:- Option-D Question52:-In an N type semiconductor there are A:-No minority carriers **B:-Immobile negative ions** C:-Immobile positive ions D:-holes as majority carriers Correct Answer:- Option-C Question53:-A square wave oscillator is A:-Bistable multivibrator B:-An Astable multivibrator C:-A Monostable multivibarator D:-None of the above Correct Answer:- Option-B Question54:-In a transistor the reverse saturation current ICo A:-Doubles for every 10°C rise in temperature B:-Doubles for every 1°C rise in temperature C:-Increase linearly with temperature D:-Doubles for every 15°C rise in temperature Correct Answer:- Option-A Question55:-An SCR can be turned OFF by A:-Removing the gate voltage B:-Reducing the Anode to Cathode voltage C:-Reducing the Anode current below the holding current D:-All of the above Correct Answer:- Option-C Question56:-DIAC is a A:-One terminal device B:-Two terminal device C:-Three terminal device D:-Four terminal device Correct Answer:- Option-B Question57:-Which one of the following is not a characteristics of the UJT A:-Negative resistance B:-Intrinsic stand off ratio C:-Gate current D:-Peak point voltage Correct Answer:- Option-C Question58:-A TRIAC can be triggered A:-Only by the positive half cycle of the supply

B:-Only by the negative half cycle of the supply C:-By positive & negative cycle of the supply D:-None of the above Correct Answer:- Option-C Question59:-The procedure used for controlling the speed of a 3 phase induction motor is A:-Fixed voltage -variable frequency method B:-variable voltage -fixed frequency method C:-variable voltage -variable frequency method D:-Fixed voltage -fixed frequency method Correct Answer:- Option-C Question60:-The purpose of the synchronizing control in a CRO is to A:-Focus the spot on screen B:-Adjust the amplitude of the display C:-Control the intensity of spot D:-Lock the display of the signal Correct Answer:- Option-D Question61:-Which is the necessary condition for generating sinusoidal voltage in a feedback type oscillator A:-Total loop gain should be one B:-Total phase shift should be 360° or 0° C:-Either A or B D:-Both A and B Correct Answer:- Option-D Question62:-The largest number that can be represented by 'n' bits is A:-`2^(n)` - 1 B:-`2^(n)` C:-`2^(n-1)` $D:-2^{(n+1)}$ Correct Answer:- Option-A Question63:-The binary equivalent of the Hexadecimal number `(18) (16) is` A:-00010010b B:-00010011b C:-10000010b D:-00011000b Correct Answer:- Option-D Question64:-The output of a logic gate is "1" when all its inputs are at logic "0", the gate is A:-A NOR or an EX-OR gate B:-A NAND or OR gate C:-An AND or an EX-NOR gate D:-None of above Correct Answer:- Option-D Question65:-If a mod 9 counter is constructed using 4 flip flops the counter will skip A:-7 Counts B:-8 Counts C:-9 Counts D:-none of the above Correct Answer:- Option-A Question66:-The two input OR gate is A:-7400 B:-7483 C:-7432 D:-7423 Correct Answer:- Option-C Question67:-Which of the following statement about RAM is not correct A:-It stands for Random Access Memory B:-It is R/W memory C:-It is volatile memory D:-The data's are entered or stored in the chip during manufacturing Correct Answer:- Option-D Question68:-The PIV of diode in a half wave rectifier circuit with shunt capacitor filter is

A:-2Vm B:-Vm C:-Vm/2 D:-3Vm Correct Answer:- Option-A Question69:-The number of comparators required in a 3 bit comparator type ADC is A:-6 B:-7 C:-3 D:-8 Correct Answer:- Option-B Question70:-The rotor of a stepper motor has no A:-Windings **B:-Commutator** C:-Brushes D:-All of these Correct Answer:- Option-D Question71:-Which method of speed control cannot be used in a permanent magnet dc motor A:-Armature voltage variation **B:-Armature resistance control** C:-Varying the field current D:-All of the above Correct Answer:- Option-C Question72:-Which test on a transformer provides information about regulation, efficiency and heading under load conditions. A:-open circuit test B:-short circuit test C:-Hopkinsons test D:-back to back test Correct Answer:- Option-D Question73:-In a transformer the resistance between primary and secondary must be A:-zero B:-1 kΩ C:-100 kΩ D:-infinite Correct Answer:- Option-D Question74:-V curves for a synchronous motor represent relation between A:-field current and speed B:-field current and power factor C:-Armature current & field current D:-Power factor and speed Correct Answer:- Option-C Question75:-An induction motor is expected to take largest starting current under which method of starting A:-Direct online starting **B:-Starter-rotor starting** C:-star-delta starting D:-Auto-transformer starting Correct Answer:- Option-A Question76:-The starting capacitor of a single phase motor is A:-Electrolytic capacitor **B:-Ceramic capacitor** C:-Paper capacitor D:-none of these Correct Answer:- Option-A Question77:-An elevator drive is required to operate in A:-One quadrant only B:-Two guadrant only C:-Three quadrants only D:-Four quadrants only

Correct Answer:- Option-D Question78:-An ideal insulating material should have low A:-insulation reistance B:-dielectric strength C:-dielectric loss angle D:-mechanical strength Correct Answer:- Option-C Question79:-Two wire A and B of the same material and length I and 2I have radius r and 2r respectively, the ratio of their specific resistance will be A:-1:1 B:-1:2 C:-1:4 D:-1:8 Correct Answer:- Option-A Question80:-Across the surface of a charged conductor, the electric A:-the field is continous B:-potential is discontinuous C:-field is discontinuous D:-none of the above Correct Answer:- Option-C Question81:-In magnetic circuits, an air gap is usually inserted so as to A:-increase in mmf **B:**-prevent saturation C:-increase in flux D:-the increase in inductance Correct Answer:- Option-B Question82:-An Electromagnetic field is radiated from a A:-stationary point charge B:-a capacitor with the DC voltage C:-a conductor carrying in a DC current D:-an oscillating dipole Correct Answer:- Option-D Question83:-In a series RLC circuit, the maximum voltage across the capacitor occurs at a frequency A:-double the resonant frequency B:-below the resonant frequency C:-1.414 times the resonant frequency D:-equal to resonant frequency Correct Answer:- Option-B Question84:-Wave winding is employed in a DC Machine of A:-high current and low voltage rating B:-low current and high voltage rating C:-high current and high voltage rating D:-low current and voltage rating Correct Answer:- Option-B Ouestion85:-The flux in transformer core A:-increases with load B:-decreases with load C:-remains constant irrespective of Load D:-none of the above Correct Answer:- Option-C Question86:-In cylindrical Rotor portion of the rotor is wound A:-one third B:-two third C:-one half D:-whole Correct Answer:- Option-B Question87:-Protection by fuses is generally not used beyond A:-200 A B:-50 A

C:-25 A D:-10 A Correct Answer:- Option-A Question88:-Aluminium conductor cables can be joined by A:-gas welding **B:-soldering** C:-compression D:-thermite welding Correct Answer:- Option-C Question89:-Minimum distance of underground cable from the foundation of the building should be A:-100 cm B:-50 cm C:-10 cm D:-5 cm Correct Answer:- Option-C Question90:-Resolution of an instrument is A:-the minimum quantity it can measure B:-the maximum quantity that can measure C:-the maximum non linearity D:-ability to distinguish polarity Correct Answer:- Option-A Question91:-The response of a galvanometer is independent of its A:-controlling torgue B:-number of turns C:-circuit resistance D:-none of these Correct Answer:- Option-C Question92:-A dynamometer type wattmeter response to the A:-average value of active power B:-average value of reactive power C:-peak value of active power D:-peak value of reactive power Correct Answer:- Option-A Question93:-Permission for addition/alteration in the lift installation is granted in A:-Form F B:-Form B C:-Form D D:-Form H Correct Answer:- Option-B Question94:-The licence for existing lift/escalator is issued in? A:-Form F B:-Form B C:-Form D D:-Form H Correct Answer:- Option-A Question95:-Motor used for elevators is generally A:-synchronous motor **B:-induction motor** C:-capacitor start single phase motor D:-any of the above Correct Answer:- Option-B Question96:-A synchronous motor is found to be more economical when the load is above A:-1 kW B:-10 kW C:-20 kW D:-100 kW Correct Answer:- Option-D Question97:-According to Indian Electricity rules, extra high voltage implies voltage exceeding. A:-440 V

B:-650 V C:-33 kV D:-110kV Correct Answer:- Option-C Question98:-The first type of variable speed drive ever used on lifts was the so-called A:-Two speed system B:-Ward-Leonard system C:-DC SCR D:-VVVF Correct Answer:- Option-B Question99:-What type of elevator is used for low rise buildings where speed is not the main consideration? A:-Gear-less traction elevator B:-Geared elevator C:-Hydraulic D:-Deck elevator Correct Answer:- Option-C Question100:-Which motors are invariably used in lift systems to achieve good starting torques and enable good speed control using variable voltage systems A:-synchronous motor B:-Double cage rotor induction motors C:-dc series motor D:-dc compound motor Correct Answer:- Option-B