

021/2016

Maximum : 100 marks

Time : 1 hour and 15 minutes

1. The \_\_\_\_\_ fiber has a standard regain of 17-18%.  
(A) Polyester (B) Wool  
(C) Silk (D) Acrylic
2. It is a modification of plain weave :  
(A) Brighton honey comb (B) Sateen  
(C) Hopsack (D) Satin
3. 10 Tex yarn is approximately equivalent to the Count in English system of yarn numbering is :  
(A) 10<sup>S</sup> (B) 19<sup>S</sup>  
(C) 69<sup>S</sup> (D) 59<sup>S</sup>
4. It is an example of regenerated fiber :  
(A) Viscose rayon (B) Orlon  
(C) Jute (D) Acrylic
5. Hydrogen peroxide bleaching of cotton can be done with an optimum condition of :  
(A) pH 7, boil (B) pH 7, room temperature  
(C) pH 10, boil (D) pH 5, boil
6. It is an auxiliary motion found in power looms :  
(A) Loose reed motion (B) Let-off motion  
(C) 7 wheel Take-up motion (D) Beating-up
7. Ordinary hand looms usually produces :  
(A) Bottom closed shed (B) Open shed  
(C) Semi open shed (D) Centre closed shed
8. Weft way pattern can be produced in fabric by :  
(A) Dobby shedding (B) Multiple box motion  
(C) Weft fork motion (D) Tappet shedding

9. If the weight of a lea of cotton yarn is 2 grams, its English count is :
- (A) 16<sup>S</sup> (B) 64<sup>S</sup>  
(C) 128<sup>S</sup> (D) 32<sup>S</sup>
10. Short fiber removal is the main object of :
- (A) Ginning process (B) Combing process  
(C) Roving process (D) Spinning process
11. Tension type twist tester is working on :
- (A) Twist contraction principle (B) Straightened fiber principle  
(C) Untwist method (D) Twist to break method
12. 2.5 % span length is obtained from :
- (A) Baer sorter (B) Uster stapling apparatus  
(C) Digital Fibrograph (D) HVI instrument
13. Separation of cotton fiber from seed without injury to both is achieved by :
- (A) Ginning process (B) Carding process  
(C) Blow room process (D) Drawing process
14. Odd one out :
- (A) Lifting plan (B) Weaving plan  
(C) Treadling plan (D) Picking plan
15. Macarthy Gin is suitable for processing :
- (A) Medium stapled cotton (B) Long stapled cotton  
(C) Short stapled cotton (D) Coarse cotton
16. Leno fabric comes under :
- (A) Tappet shedding (B) Plain weaving  
(C) Dobby shedding (D) Cross weaving
17. Warp cut pile fabrics are known as :
- (A) Velveteen (B) Velvet  
(C) Sateen (D) Satin



18. Crepe fabrics can be produced by :
- (A) Hosiery yarns (B) Soft twisted yarn  
(C) Balanced twist yarn (D) Hard twisted yarn
19. Pressure harness is used in :
- (A) Plain Tappet shedding (B) Twill tappet shedding  
(C) Jacquard shedding (D) Dobby shedding
20. Acrylic fiber is an example of :
- (A) Regenerated fiber (B) Cellulosic fiber  
(C) Natural fiber (D) Fully synthetic fiber
21. Feed control arrangement employed in Bale breaker :
- (A) Swing door mechanism (B) Auto leveler  
(C) Piano feed regulating motion (D) PIV drive
22. It is a fiber extension length from a line :
- (A) Effective length (B) Mean length  
(C) Span length (D) Modal length
23. Lakshmi Reiter machine Model RSB 851 is a :
- (A) Fly frame (B) Draw frame  
(C) Card (D) Ring frame
24. Herring bone fabric structure is a :
- (A) Warp faced twill (B) Steep twill  
(C) Weft faced twill (D) Broken and reverse twill
25. Doup Healds are employed in the manufacture of :
- (A) Seer sucker fabric (B) Gauze fabric  
(C) Pique fabric (D) Crepe fabric
26. Direct colour dyed fabrics can be topped to improve the brightness by :
- (A) Basic dyes (B) Acid dyes  
(C) Reactive dyes (D) Sulphur dyes

27. It is an example of natural filament fiber :
- |            |             |
|------------|-------------|
| (A) Silk   | (B) Wool    |
| (C) Cotton | (D) Viscose |
28. Exhausting agent used for direct dyeing is :
- |                      |                        |
|----------------------|------------------------|
| (A) Sodium hydroxide | (B) Sodium bicarbonate |
| (C) Sodium chloride  | (D) Sodium carbonate   |
29. An automatic loom with 300 rpm producing 150 cm wide fabric with 30 picks/cm working with 90 % efficiency. The actual production of the loom per hour is :
- |                |                 |
|----------------|-----------------|
| (A) 5.4 meters | (B) 0.54 meters |
| (C) 9.0 meters | (D) 810 meters  |
30. The trumpet used in carding is used to make :
- |                  |            |
|------------------|------------|
| (A) Flat waste   | (B) Web    |
| (C) Roller waste | (D) Sliver |
31. Air jet looms eliminates the use of \_\_\_\_\_ for weft insertion.
- |               |            |
|---------------|------------|
| (A) Weft fork | (B) Yarn   |
| (C) Shuttle   | (D) Healds |
32. Draft suitable for a weave which is symmetrical about the center is :
- |              |           |
|--------------|-----------|
| (A) Broken   | (B) Point |
| (C) Straight | (D) Satin |
33. Silk fibre extraction is termed as :
- |                    |                  |
|--------------------|------------------|
| (A) Apiculture     | (B) Sericulture  |
| (C) Tissue culture | (D) Horticulture |
34. Clip Stenter is used to :
- |                                      |  |
|--------------------------------------|--|
| (A) Control the width of the fabric  | (B) Improve the strength of the fabric |
| (C) Control the length of the fabric | (D) Improve the luster of the fabric   |
35. Standard regain of 80/20 Polyester cotton blend is :
- |            |            |
|------------|------------|
| (A) 6.48 % | (B) 2.92 % |
| (C) 1.92 % | (D) 10.4 % |



36. Anti shrink finish can be applied on fabric by :

- (A) Calendaring (B) Texturizing  
(C) Stentering (D) Sanforising

37. The term Tenacity is used to describe the \_\_\_\_\_ property of the fiber.

- (A) Maturity (B) Length  
(C) Fineness (D) Strength

38. Alteration of setting between flat and cylinder is achieved by :

- (A) Back concentric bends (B) Front concentric bends  
(C) Flexible bends (D) Rigid bends

39. This is a modification of twill weave :

- (A) Brighton honey comb (B) Huck A Back  
(C) Bedford cord (D) Mat

40. Apron doffing is a modern development in :

- (A) Blow room (B) Fly frame  
(C) Ginning (D) Carding

41. The process given to a cotton fabric to improve strength and luster :

- (A) Texturization (B) Mercerization  
(C) Bleaching (D) Kier boiling

42. Sericin is connected with :

- (A) Silk fibre (B) Wool fibre  
(C) Linen fiber (D) Polyester fibre

43. Approximate spindle speed adopted in a modern Ring frame is :

- (A) 22000 rpm (B) 12000 rpm  
(C) 60000 rpm (D) 30000 rpm

44. It is not an auxiliary motion of a loom :

- (A) Fast reed motion (B) 7 wheel take-up motion  
(C) Centre weft fork motion (D) Check strap motion

45. The process given to neutralize the substrate after alkaline treatment is termed as :
- (A) Scouring (B) Souring  
(C) Sanforising (D) Mercerizing
46. Card sliver consists of more number of :
- (A) Straight fibres (B) Both end hooked fibres  
(C) Trailing hooked fibres (D) Leading hooked fibres
47. The main object of Draw frame process is :
- (A) Opening and cleaning (B) Thinning down of the material  
(C) Straightening of the fibres (D) Individualization of the fibres
48. Bundle fibre strength can be measured by :
- (A) Drape meter (B) Nilo meter  
(C) Monometer (D) Stelometer
49. This process is given to cotton to remove natural coloring matter :
- (A) Bleaching (B) Mercerizing  
(C) Scouring (D) Singeing
50. Linen is a :
- (A) Seed fibre (B) Bast fibre  
(C) Regenerated fibre (D) Synthetic fibre
51. Fast colors can be produced on cotton fabric by :
- (A) Reactive dyes (B) Sulphur dyes  
(C) Vat dyes (D) Direct dyes
52. Corduroy fabric is a :
- (A) Satin fabric (B) Sateen fabric  
(C) Warp pile fabric (D) Weft pile fabric
53. Traveler is used in this spinning process :
- (A) Ring spinning (B) Open end spinning  
(C) Air jet spinning (D) Friction spinning



54. Satin weave has \_\_\_\_\_ structure.
- (A) Plain (B) Pile  
(C) Weft face (D) Warp face
55. Heart of weaving is :
- (A) Take-up (B) Picking  
(C) Let-off (D) Shedding
56. Order of Standard regain of cotton, wool and silk is :
- (A) Cotton > Silk > Wool (B) Wool > Silk > Cotton  
(C) Cotton > Wool > Silk (D) Wool > Cotton > Silk
57. Resultant count of a cotton plied yarn composed of 40<sup>s</sup> and 60<sup>s</sup> is :
- (A) 100<sup>s</sup> (B) 20<sup>s</sup>  
(C) 24<sup>s</sup> (D) 50<sup>s</sup>
58. Production of a single delivery Draw frame with 500 MPM delivering 4 gm/meter sliver is :
- (A) 20 Kg/Hour (B) 12 Kg/Hour  
(C) 120 Kg/Hour (D) 200 Kg/Hour
59. Rubbing away of the component fibres and yarns of the fabric is termed as :
- (A) Creasing (B) Abrasion  
(C) Drape (D) Pilling
60. Twist multiplier for a hosiery yarn suitable for innerwear is :
- (A) Less than 3 (B) 4  
(C) Greater than 6 (D) 5
61. Flax fibre contains :
- (A) Keratin (B) Oxy-cellulose  
(C) Sericin (D) Lignocelluloses
62. Highest production rate can be achieved by :
- (A) Roller printing (B) Screen printing  
(C) Block printing (D) Bathick printing

63. If the weight of 1 Kg of yarn is 20 kilometers, its count is :
- (A) 20 Tex (B) 50 Tex  
(C) 100 Tex (D) 1 Tex
64. Acid dyes have direct affinity towards :
- (A) Jute fibers (B) Flax fibres  
(C) Protein fibres (D) Cellulosic fibres
65. Recommend a suitable dye for polyester fabrics :
- (A) Sulphur dyes (B) Disperse dyes  
(C) Vat dyes (D) Reactive dyes
66. Pendulum lever principle with CRT principle is adopted in :
- (A) Stelometer (B) Ballistic strength Tester  
(C) Pressley Tester (D) Lea strength Tester
67. During maturity test of 500 cotton fibres, 300 found to be mature and 50 is immature-  
maturity coefficient is :
- (A) 0.82 (B) 0.80  
(C) 0.78 (D) 0.75
68. In duplex printing, designs are produced on :
- (A) Bottom side of the fabric (B) Top side of the fabric  
(C) Reverse side of the fabric (D) Both sides of the fabric
69. It is the earliest azoic dye produced by coupling diazotized paranitroaniline with  
 $\beta$ -naphthol :
- (A) Turkey Red (B) Azo Red  
(C) Para Red (D) Congo Red
70. Winding and binding coils are formed in Ring frame due to the movement of :
- (A) Spindle rail (B) Ring rail  
(C) Traveler (D) Separator



71. In Uster evenness tester, Yarn fault of length 1 mm and cross section 200% is termed as :
- (A) Thick place (B) Slubs  
(C) Nep (D) Objectionable fault
72. The strength of a fabric against a multi directional flow of pressure is termed as :
- (A) Bursting strength (B) Tensile strength  
(C) Tearing strength (D) Breaking strength
73. Process given to a yarn to remove protruding fibers from it :
- (A) Singeing (B) Warping  
(C) Sizing (D) Winding
74. Indigoid vat dyes contain :
- (A) Anthraquinone (B) Amino anthraquinone  
(C) Indanthrone (D) Chromophore
75. Actual draft in card is the ratio between :
- (A) Surface speed of Delivery roller to feed roller  
(B) Hank delivered to Hank fed  
(C) Surface speed of feed roller to Delivery roller  
(D) Hank fed to Hank delivered
76. Ring frame top arm roller pressure can be measured by :
- (A) Shirley Pressure gauge (B) ATIRA NILO meter  
(C) ATIRA TARP gauge (D) Drape meter
77. Suitable chemicals to dissolve sulphur dyes :
- (A) Sodium chloride and Sodium sulphide  
(B) Sodium carbonate and Sodium Chloride  
(C) Soda ash and Sodium sulphide  
(D) Sodium hydroxide and Sodium carbonate
78. It is not a measure of scatter :
- (A) Mean Range (B) Median  
(C) Mean deviation (D) Variance