## **PROVISIONAL ANSWER KEY**

**Question Paper Code:** 80/2016/OL Category Code: 072/2014 Exam: Vocational Teacher Printing Technology Medium of Question: English Date of Test 28-11-2016 Alphacode А Ouestion1:-Who made the statement "The Preamble of the Constitution is the horoscope of Indian Republic ? A:-Jawahar Lal Nehru B:-K.M. Munshi C:-Mahathma Gandhi D:-Dr. Rajendra Prasad Correct Answer:- Option-B Question2:-In which year the Government of Kerala launched Kudumbasree ? A:-1998 B:-1996 C:-1999 D:-2000 Correct Answer:- Option-A Question3:-'Atma Vidhya Sangham' was founded by A:-Sree Narayana Guru B:-Ayya Vaikundar C:-Ayyankali D:-Vagbhadananda Correct Answer:- Option-D Question4:-How many people signed the Ezhava Memorial ? A:-13216 B:-13238 C:-13176 D:-13111 Correct Answer:- Option-C Question5:-Jathikummi was written by A:-Pandit Karuppan B:-Chattampi Swamikal C:-Kumaranasan D:-Mannathu Padmanabhan Correct Answer:- Option-A Question6:-Against which team, Sachin Tendulkkar played his last test match ? A:-Newzeland **B:-Australia** C:-West Indies D:-Pakistan Correct Answer:- Option-C Question7:-Who was called 'Simhala Simham' ? A:-Velukutty Arayan B:-C. Kesavan C:-K.P. Vellon D:-K. Kelappan Correct Answer:- Option-B Question8:-P.T. Sivakumar Sharma is associated with A:-Santoor **B:-Sarod** C:-Sitar D:-Shehanayi Correct Answer:- Option-A Question9:-Who raised the slogan "If we work, We should be got paid" ? A:-T.K. Madhavan

B:-Vaikunda Swamikal C:-Dr. Ayyathan Gopalan D:-Dr. Palpu Correct Answer:- Option-B Question10:-Gandhiji visited Sree. Narayana Guru in the year A:-1928 B:-1927 C:-1925 D:-1929 Correct Answer:- Option-C Question11:-The quality of fluidity of the printing machine rollers and quick solidification of ink is termed as A:-flow **B:-drying** C:-thixotrophy D:-set-off Correct Answer:- Option-C Question12:-Which of the following additive will improve the rub resistance of ink ? A:-resin B:-wax C:-drier D:-extenders Correct Answer:- Option-B Question13:-The colour appears to run, the fountain solution and dampening rollers become tinted - Bleeding is caused due to A:-excessive driers B:-insufficient water at the plate C:-the pigment is hydrophilic D:-insufficient water at the plate Correct Answer:- Option-C Question14:-Yellow is often printed above the magenta and cyan but if opaque yellow is used the order of yellow printing is A:-first colour **B:-second colour** C:-third colour D:-fourth colour Correct Answer:- Option-A Question15:-The release of individual small fibers, particles from paper surfaces is termed as A:-Greasing **B:-Fluffing** C:-Strippring D:-Tinting Correct Answer:- Option-B Question16:-The machine that prints both sides of the sheet in one pass through the press is A:-Common impression cylinder **B:-Inline press** C:-Narrow web press D:-Blanket to blanket press Correct Answer:- Option-D Question17:-This device in the web offset machine is used to change the direction of the web. A:-roller B:-festoon C:-kicker D:-turner bar Correct Answer:- Option-D Question18:-The inks that are formulated to dry primarily by evaporation of solvent at high temperature A:-Quick set ink B:-Heat set ink C:-UV ink D:-All the above Correct Answer:- Option-B

Question19:-17 1/2 × 23 1/2 sized paper is termed as A:-Crown **B:-Royal** C:-Demmy D:-Foolscape Correct Answer:- Option-C Question20:-A condition of ink, when left in a container, thicken and form a light gel structure on the top layer A:-thixotrophy **B:-rheology** C:-newtonion D:-tinting Correct Answer:- Option-A Question21:-A set of colour printed proofs which compraises one print of each colour, and a print of the combination of subsequent colours as they are printed in sequence A:-digital proof B:-blue proof C:-progressive proof D:-soft proof Correct Answer:- Option-C Question22:-An instrument which measures the length and tack of an ink A:-viscometer **B:-inkometer** C:-densitometer D:-durometer Correct Answer:- Option-B Question23:-The type of blanket used for printing on high speed machine and substrates like board and coated stock A:-medium blanket B:-hard blanket C:-soft blanket D:-all the above Correct Answer:- Option-B Question24:-Which of the following comes under functional printing ? A:-Hologram **B:-News** paper C:-QR coding D:-Flex banner Correct Answer:- Option-C Question25:-Which of the following comes under security printing ? A:-hologram **B:-RFID** tags C:-dutone printing D:-metal printing Correct Answer:- Option-A Question26:-Printing one side of the sheet, then turning the sheet over, retaining the same front and side-lay edges of the sheet and the same printing plate can be done by A:-Work and tumble B:-Work and twist C:-Work and turn D:-Full sheet work Correct Answer:- Option-C Question27:-Which of the following is not the cause of image dot gain during plate making process ? A:-over exposure B:-incomplete plate development C:-poor vacuum frame contact D:-changing the position of the lamp during exposure Correct Answer:- Option-B Question28:-Which of the following is not a quality control aid ? A:-star target B:-dot gain scale

C:-FOGRA strip D:-gripper mark Correct Answer:- Option-D Question29:-To facilitate the order of each signature into its correct sequence within the book which of the following is used ? A:-Gathering **B:-Collating** C:-Imposition D:-Sequencing Correct Answer:- Option-B Question30:-A solution applied to offset plate and dried to produce a hydrophilic film on the non-image area to prevent image area from spreading A:-fountain solution **B:-water** C:-gum arabic D:-addhesiver Correct Answer:- Option-C Question31:-Control of the reel obtained on the web offset machine by a retarding force is given by A:-brake B:-dancer roller C:-festoon D:-turner bars Correct Answer:- Option-A Question32:-CTP thermal plates are exposed by which of the following source ? A:-Mercury light **B:-Argon Ion** C:-YAG laser D:-Visible diode Correct Answer:- Option-C Question33:-Which of the following type of original cannot be scanned by a drum scanner ? A:-Transparency **B:-Flexible original** C:-Rigid original D:-Matt finished photograph Correct Answer:- Option-C Question34:-Which of the following cannot be included in PDF file format ? A:-special keyword for search and index **B:-interactive links** C:-video clips D:-none of the above Correct Answer:- Option-D Question35:-A device or computer program that receives a description of the content of a page and converts to information that can output on paper/film/plates A:-digital printer B:-RIP C:-scanner D:-any programming language Correct Answer:- Option-B Question36:-Which of the following process comes under non-impact printing technology ? A:-digital press **B:-flexography** C:-screen printing D:-gravare process Correct Answer:- Option-A Question37:-The most appropriate software used as a layout programme is A:-Photoshop **B:-GIMP** C:-Indesign D:-Flash Correct Answer:- Option-C

Question38:-The visible light spectrum ranges from A:-1000 - 1400 nm B:-100 - 400 nm C:-700 - 1000 nm D:-400 - 700 nm Correct Answer:- Option-D Question 39: An ink specifically formulated to produce a desired hue and not designed to be mixed by superimposing A:-process colour B:-halftone C:-flat colour D:-key colour Correct Answer:- Option-C Question40:-The lightest area in a reproduction is A:-midtone **B:-highlight** C:-shadow D:-hue Correct Answer:- Option-B Question41:-Variable data printing can be achieved by A:-letter press B:-screen C:-gravure **D:-digital printing** Correct Answer:- Option-D Question42:-For cutting harder paper stock in a guillotine machine which of the following is the preferred knife angle ? A:-16° B:-22° C:-10° D:-30° Correct Answer:- Option-B Question43:-When a sheet of paper is passed through two folder arranged at right angle and folding the sheet equally the resulting fold will be described as A:-4-page parallel B:-4-page right angle C:-8-page parallel D:-8-page right angle Correct Answer:- Option-D Question44:-When the adhesive flow into the structure of the adherent or around the surface irregularities for adhesion it is called A:-physical adhesion **B:-specific adhesion** C:-bonding D:-chemical adhesion Correct Answer:- Option-A Question45:-A mask of solid area to protect portion of a previously exposed plate is A:-print down mask **B:-print out mask** C:-layout mask D:-plate covering Correct Answer:- Option-B Question46:-To increase the water retaining properties of the non-image area of the lithographic plate. Which of the following solution can be added ? A:-Gum arabic **B:-Developer** C:-Desensitiser D:-ISO propyl alcohol Correct Answer:- Option-C Question47:-Sheets having solid and of printed labels from front to back are vulnerable to A:-trapping **B:-ink blocking** 

C:-wattling D:-permanent curl Correct Answer:- Option-C Question48:-If a light ray striking a substrate are reflected primarily as parallel rays-mirror like action is known as A:-specular reflection **B:-transmission** C:-reflection D:-diffraction Correct Answer:- Option-A Question49:-The perpendicular distance between two surfaces of a paper is A:-GSM **B:-Caliper** C:-Basis weight D:-Basis grammage Correct Answer:- Option-B Question50:-The surface tension of water can be reduced by A:-adding fountain solution B:-increasing the temperature C:-adding additives D:-increasing the water pressure Correct Answer:- Option-A Question51:-When pigment has the property of absorbing radiant energy of a given wavelength and then emitting this energy at a different wavelength is A:-Reflection **B:-Gloss** C:-Metamerism D:-Fluorescence Correct Answer:- Option-D Question52:-The subtractive transparent primary colour that transmit red and green but absorb blue light is A:-Cyan **B:-Magenta** C:-Yellow D:-Black Correct Answer:- Option-A Question53:-A computer driven algorithm that disperses halftone dot information in semi-random form A:-analog screening B:-stochastic screening C:-elliptical screen D:-square dot screen Correct Answer:- Option-B Question54:-To overcome the printing problem speckle (improper transfer of ink on rough paper) Gravure presses is employed with A:-electrostatically assisted ink B:-static electricity eliminator C:-paper calendering D:-inline paper calender Correct Answer:- Option-A Question55:-A cylinder making technique in gravure press employed for printing of short run jobs A:-Electronic engraving **B:-Laser engraving** C:-Computer to cylinder D:-Ballard process Correct Answer:- Option-D Question56:-The small groove present between the cylinder body and bearer in the offset machine is termed as A:-Cylinder gap **B:-Gutter** C:-Cylinder body D:-Gear Correct Answer:- Option-B

Question57:-Which of the following paper is the strongest ? A:-newsprint **B:-corrugated medium** C:-bleached paper D:-kraft paper Correct Answer:- Option-D Question58:-Material having random molecular arrangements is termed as A:-thermoset **B:-amorphous** C:-crystalline D:-polymers Correct Answer:- Option-B Question59:-Software that stores lines and shapes rather than individual pixels is known as A:-raster graphics software B:-bitmap graphic software C:-vector graphic software D:-ripped image Correct Answer:- Option-C Question60:-Many bitmapped images in a sequence is known as A:-IPEG animation B:-tweening **C:-TIF** animation **D:-GIF** animation Correct Answer:- Option-D Question 61:-Given a  $2^{"} \times 2^{"}$  photograph and a  $4^{"} \times 4^{"}$  layout space, what scale percentage is needed to fit the photograph ? A:-200 B:-150 C:-100 D:-50 Correct Answer:- Option-A Question62:-EOQ is A:-Economical size of order B:-Average stock to be maintained C:-Economical size of production quantity D:-Maximum stock to be fixed Correct Answer:- Option-A Question63:-The watermark in a bond paper is created by which of the following part in paper making machine ? A:-head box B:-wire C:-pressing unit D:-danddy roller Correct Answer:- Option-D Question64:-If individual colour stations are placed horizontally one after other, the press is called A:-common impression cylinder **B:-stack press** C:-in-line press D:-web press Correct Answer:- Option-C Question65:-Adhesive used in lamination process is A:-animal adhesive B:-vegetable adhesive C:-synthetic adhesive D:-natural adhesive Correct Answer:- Option-C Question66:-Ink mainly used in flexographic process A:-liquid ink B:-paste ink C:-solvent based ink D:-heat set ink

Correct Answer:- Option-A Question67:-The colour difference equation is expressed as  $A:-\Delta E = (1 - y) (1 - m) (1 - C)$  $B:-\Delta E = [(\Delta L^{`})^{(2)} + (\Delta^{`}a)^{(2)} + (\Delta^{`}b)^{(2)}^{`}]^{(1/2)}$ 、、  $C:-\Delta E = -1.7\log [1-a(1-10^{-0.6D} (3))]^{(1/2)}$  $D:-\Delta E = C^*$  sample -  $C^*$  standard Correct Answer:- Option-B Question68:-The reference colour model of a colour management system is based on A:-Pantone **B:-CIELAB** C:-HSB D:-CMYK Correct Answer:- Option-B Question69:-A gear which has its teeth cut at an angle to the axis of the shaft A:-Pawl and Rachet **B:-Helical** C:-Spur D:-Bevel Correct Answer:- Option-B Question70:-Carousel screen printing machines are based upon A:-Cylinder bed principle **B:-Stationery bed** C:-Oblique motion D:-Rotational principle Correct Answer:- Option-D Question71:-If A = [[1,3,4],[2,6,x],[1,0,1]] is a singular matrix, then x is equal to A:-2 B:-8 C:-- 2 D:-4 Correct Answer:- Option-B Question 72:-If A, B, C are non singular matrices of the same order then  $(ABC)^{(-1)}$  = A:-`A^(-1)B^(-1)C^(-1)` B:-`B^(-1)A^(-1)C^(-1)` C:-`C^(-1)B^(-1)A^(-1)` D:-`C^(-1)A^(-1)B^(-1)` Correct Answer:- Option-C Question73:-Solutions of the system of equations 3x + y + 2z = 3, 2x - 3y - z = -3, x + 2y + z = 4 are A:-x = 1 y = 2 z = -1B:-x = 2, y = 3, z = 1C:-x = 1, y = 2, z = 3 D:-x = 1, y = 4, z = 0Correct Answer:- Option-A Question74:-The term independent of x in the expansion of  $(x^{2})+1/x^{6}$  is A:-0 B:-12 C:-10 D:-15 Correct Answer:- Option-D Question75:-If  $A + B = 45^\circ$ , then (1 + tanA) (1 + tanB) is equal to`` A:-2 B:-1 C:-4 D:-5 Correct Answer:- Option-A Question76:-Equation to the line passing through the point (- 3, 2) and perpendicular to the line 4x + 2y + 5 = 0 is A:-x - 3y + 2 = 0

B:-x - 2y + 7 = 0C:-x + y = 0D:-x - y = 0Correct Answer:- Option-B Question77:-The minimum value of the function  $f(x) = 3x^{(4)-2x^{(3)-6x^{(2)+6x+1}}$  in the interval (0, 2) is A:-1 B:-4 C:-- 1 D:-2 Correct Answer:- Option-D Question78:-If  $x^{(2)} + 2xy + y^{(2)}=0$ , then dy/dx is equal to A:-- 2 B:-x + 2yC:-- 1 D:-2x + 2yCorrect Answer:- Option-C Question79:-`int`x(logx) dx is equal to A:-logx  $(x^{(2)})/(2)+x^{(2)}/4+C$ , C is constant B:-logx  $(x^{(2)})/(2)-x^{(2)}/4+C$ , C is constant C:-logx `(x^(2))/(2)-x^(3)/4+C` , C is constant D:-logx  $(x^{(3)})/(2)-x^{(2)}/4+C$ , C is constant Correct Answer:- Option-B Question80:-Solution of the differential equation  $\sec^2(2) \tan dx + \sec^2(2) \tan dy = 0$  is of the form A:-tanx tany = cB:-secx tany = cC:-cotx coty = cD:-secy tanx = cCorrect Answer:- Option-A Question81:-The type of cement suitable for massive constructions like dams is A:-acid resistant cement B:-low heat cement C:-sulphur resistant cement **D:-ordinary Portland cement** Correct Answer:- Option-B Question82:-The type of rubble masonry in which prismatic shaped stones are used is A:-Random rubble masonry **B:**-Polygonal masonry C:-Ashlar masonry D:-Dry rubble masonry Correct Answer:- Option-C Question83:-The instrument used for measuring distance is A:-electronic theodolite **B:-stereoscope** C:-wye level D:-distomat Correct Answer:- Option-D Question84:-Which among the following is the best suited foundation for a building if the foundation covers more than 50 % of the area of the building and if the soil is weak A:-Spread foundation **B:-Raft foundation** C:-Combined footing D:-Column footing Correct Answer:- Option-B Question85:-Optical square is the instrument used for A:-setting 90° B:-ranging of line C:-leveling D:-finding magnetic north Correct Answer:- Option-A

Question86:-The valve(s) closed during compression stroke of an IC engine is/are A:-Inlet valve B:-Exhaust valve C:-Both inlet and exhaust valve D:-None of the above Correct Answer:- Option-C Question87:-The cooling tower in a steam thermal power plant is a device for A:-Condensing steam into water B:-Cooling exhaust gas coming out of a boiler C:-Reducing temperature of superheated steam D:-Reducing temperature of cooling water used in a condenser Correct Answer:- Option-D Question88:-The role of a moderator in a nuclear power plant is A:-To absorb neutrons fully B:-To control speed of neutrons C:-Both 1 and 2 above depending on the need D:-None of the above Correct Answer:- Option-B Question89:-The role of a surge tank in a hydroelectric power plant is A:-To absorb sudden rises of pressure by storing water B:-To store extra water during a brief drop of pressure C:-Both 1 and 2 above D:-To reduce the speed of the turbine when the level of dam is high Correct Answer:- Option-C Question90:-The following system in automobile diverts the power at right angles towards the driving wheels A:-Torque tube B:-Transfer case C:-Final drive **D:-Differential** Correct Answer:- Option-C Question91:-In a series RL circuit excited by a voltage v = V (m)sinOmegat A:-current lags the applied voltage B:-current leads the applied voltage C:-current is in phase with the applied voltage D:-voltage across L and R are equal Correct Answer:- Option-A Question92:-In a parallel RC electric circuit \_\_\_\_\_\_ is same for each element. A:-current B:-voltage C:-power D:-none of the above Correct Answer:- Option-B Question93:-Across the surface of a charged conductor, the electric A:-field is continuous **B:-potential is continuous** C:-field is discontinuous D:-none of the above Correct Answer:- Option-C Question94:-The unit of electric energy is A:-ampere **B:-voltage** C:-watt D:-watthour Correct Answer:- Option-D Question 95: An alternating current source having voltage  $E = 220 \sin(\text{omegat} + \text{Pi})/2)$  in an ac circuit . If the current draws from the circuit is  $I = 20 \sin (`omegat-Pi`/2)$ , the impedance of the circuit is A:-11Ω Β:-15.6Ω

C:-30.8Ω

D:-none of the above Correct Answer:- Option-A Question96:-Which one of the following is a direct band gap semiconductor used to fabricate light emitting diodes ? A:-Germanium **B:-Silicon** C:-Gallium Arsenide D:-Gold Correct Answer:- Option-C Question97:-In a bridge rectifier circuit without filter, the maximum voltage across the secondary of the transformer is 18 volt. What is the maximum reverse voltage that appears across a diode in the non-conducting state during the rectification process ? A:-0 volt B:-18 volt C:-9 volt D:-36 volt Correct Answer:- Option-B Question98:-Which of the following is a universal gate ? A:-NAND gate B:-OR gate C:-NOT gate D:-XOR gate Correct Answer:- Option-A Question99:-What is the multiple access technique used in IS-95 digital cellular phone standard ? A:-SDMA **B:-CDMA** C:-TDMA D:-FDMA Correct Answer:- Option-B Question100:-What is the size of RAM is 8051 micro controller ? A:-32 bytes B:-64 bytes C:-8 bytes D:-128 bytes Correct Answer:- Option-D