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1.	The	measure of how	opaqu	e or see thro	ugh a	a piec	e of paper is :		
	(A)	Opacity	(B)	Grain direc	ction	(C)	Reflection	(D)	рН
2.	A re	am of paper cor	ntains		shee	ts.			
	(A)	750	(B)	1000		(C)	250	(D)	500
3.	Ара	scket containing	144 sh	eets of paper	r/car	d is k	nown as :		
	(A)	Gsm	(B)	Bundle		(C)	Gross	(D)	Ream
4.	One	side coated pape	er is ca	illed :					
	(A)	Art paper			(B)	Chro	omo art		
	(C)	Fluorescent pap	per		(D)	Matt	coated		
5.	The	process of smoot	hening	g paper surfa	ice by	rollir	ng it between he	avy iro	n rollers is :
	(A)	Fixing	(B)	Bleaching		(C)	Coating	(D)	Calendaring
6.	Four	drinier machine	is rela	ted with:					9
	(A)	Paper making	(B)	U.V. coatir	ng	(C)	Lamination	(D)	Folding
7.	A pa	aper cutting devi	ce is a	lso known as	s :				
	(A)	Creasors	(B)	Perfector		(C)	Guillotine	(D)	Perforator
8.	A m	odel of the print	ed pro	duct produc	ed pr	ior to	production is :		
	(A)	Make ready bo	ok		(B)	Dun	nmy		
	(C)	Rough layout			(D)	Thu	mbnail sketch		
9.		ographical term i escending stroke	letters	without ascending					
	(A)	X-height	(B)	Point		(C)	Stress	(D)	Stroke

10.		chnique in multi les is :	colou	r printing when	re b	y un	wanted colours a	re ren	noved from darker
	(A)	Trapping		(B	3)	Under colour removal			
	(C)	Curing	04	(E	0)	Filter	ring		
11.		is a syste	-						n be scanned by a nputer.
	(A)	PMS	(B)	PMT		(C)	OCR	(D)	MICR
12.		unwanted transfe e printing is calle		nks from a prin	ted	subsi	trate to the back	of next	coming substrate,
	(A)	Transfer	(B)	See through		(C)	Linting	(D)	Set-off
13.	Splic	er is a device wh	ich is	used in :					
	- 3	Xerography		(B	3)	Web	offset machine		
		Letterpress				SOM			
	(-)				,				
14.	72 p	oint =							
	(A)	1 pica	(B)	3 pica		(C)	1 inch	(D)	2 inch
15.	Arra	ingements of pag per sequence is :	ges for	r printing in su	uch	a wa	y that, when fo	lded, t	the pages fall in a
	(A)	Collation	(B)	Imposition		(C)	Gathering	(D)	Stamping
16.	T-sq	uare is used as a	tool i	n sec	ctio	n.			
	(A)	Binding	(B)	Printing		(C)	Paste-up	(D)	DTP
17.	In th	ne traditional colo	ur sej	paration method	d, _		filter was u	sed to	get magenta film.
	(A)	Red	(B)	Blue		(C)	Lens	(D)	Green
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18.	UCR means	÷						
	(A) Under	Colour Recogn	nising	(B)	Unwa	anted Colour	Removal	
	(C) Unimp	ortant Colour	Reading	(D)	Unde	r Colour Rei	noval	
19.	i negatives.	s a liquid mate	erial used to	cove	r pinh	oles and oth	er unwant	ed details on film
	(A) Opaqu	е (В)	Remover		(C)	Gum arabic	(D)	Multi wash
20.	Which amon	g the followin	g is not an a	additiv	e prin	nary colour ?		
	(A) Red	(B)	Green		(C)	Blue	(D)	Yellow
21.	Printing dow	vn frame is use	ed for:					
	(A) Plate e	xposing		(B)	Plate	developing		
	(C) Screen	printing		(D)	Plate	scanning		
22.	Metal plate	thickness rang	es from :					
	(A) 0.001 -	- 0.003 inch		(B)	0.005	5 - 0.030 inch	1	
	(C) 0.030 -	- 0.0035 inch		(D)	none	of these		
23.	The image of	arrier in offset	printing is	:				200
	(A) Cylind	der (B)	Rubber p	late	(C)	Stencil	(D)	Aluminium plate
24.	In the lithog	graphic printir	g process _					
	(A) Coppe	er (B)	Stone		(C)	Rubber	(D)	Metal alloy
25.	Blanket to b	olanket machin	e is also kno	own a				
	(A) Perfec	ting press		(B)		nmon impres	sion press	
	(C) Inline	press		(D)	Con	sole press		43
26.	In the regis	tration unit _						
	(A) Side l	ay (B)	Running	whee	ls (C)	Front lay	(D)	Gripper

27.	Bod	kin is used to:						Harris and the
	(A)	Make holes on	book	(B) Re	move unwanted	image	from plate
	(C)	Mixing colours	,	(D) Pla	nte Graining		
28.	Blan	ikets used in offs	et pri	nting are made f	from :	And the second		
	(A)	Rubber	(B)	Plastic	(C) Aluminium	(D)	Paper
29.	In o	ffset printing ma	chine,	doctorblade is	a part	of:		
	(A)	Dampen system	n	(B)	Ink	ting system		
	(C)	Feeding system	1	(D) De	livery system		
30.		controls	the br	ake on roll stand	d of w	eb offset machin	e.	
		Oscillating rolls		(B)		m roller		
	(C)	Dancer roller		(D) Du	ctor roller		
31.	Alone .	folds the	web b	ov pulling it ove	r a tri	angular shaped b	ooard	
								Quarter folder
32.	Wed	can check the pH	of da	mpen solution b	y usir	ng:		
	(A)	Litmus paper	(B)	Densitometer	(C)	Slur gauge	(D)	Star target
33.	In sc	reen printing, _		are used to	transf	er the image or f	orces th	ne ink through th
	(A)	Squeegees	(B)	Scoops	(C)	Wedges	(D)	Rollers
34.		is an exa	mple o	of intaglio print	ing.			
	(A)			Gravure	(C)	Lithography	(D)	Letter press
35.	Anilo	ox roll is a compo	onent o	of:				
	(A)	Offset printing			Scre	en printing mac	hine	
	(C)	Xerox machine		(D)		ographic printin		nine
36.	The c	dry particles in th	ne prir	nting inks are				
		Vehicle	(B)	Additives	(C)	Reducers	(D)	Pigments

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37.	Any	portion of a lette	r that	extends below th	e base	e line is :		
	(A)	Descender	(B)	Ascender	(C)	X-height	(D)	None of these
38.	Inter	rnal curve that is	part o	of a character in a	lphab	etic design :		
	(A)	Serif	(B)	Fillet	(C)	Sanserif	(D)	Groove
39.	Any	line-spacing mat	erial t	hat is thicker of la	arger	than 24 points is		
	(A)	Leads	(B)	Slugs	(C)	Furniture	(D)	Quad
40.	Gene	eral term for one	colou	reproduction pr	inted	on a coloured she	et is :	
	(A)	Fake colour	(B)	Two colour	(C)	Multi colour	(D)	None of these
41.	Mec	hanical or chemic	al pro	cess of roughenir	ng the	plate surface is :		
	(A)	Leveling	(B)	Bleaching	(C)	Coating	(D)	Graining
42.	Mec	hanical fingers th	at pul	l a sheet through	the p	rinting unit of a p	oress a	are:
	(A)	Suckers	(B)	Blowers	(C)	Grippers	(D)	Lays
43.	The	press that prints	on a r	oll of paper is kno	own a	s:		
	(A)	Sheet - fed press	5	(B)	Web	- fed press		
	(C)	Mini offset pres	S	(D)	Xero	graphic press		
44.	рНо	of dampening sol	ution :	should be in betw	een :			
	(A)	4.5 - 5.5	(B)	5.5 - 6.5	(C)	2.5 - 3.5	(D)	6.5 - 8
45.	Joha	n Guttenberg inv	vented	1				
	(A)	Flexography	(B)	Screen printing	(C)	Movable type	(D)	Intaglio printing
46.	Whi	ch among the foll	lowing	g is not an input o	device	?		
	(A)	Digital camera	(B)	Mouse	(C)	Keyboard	(D)	Monitor

A

47.	Use of correct screen angles for each separation helps to avoid										
	(A)	Scum	(B)	Picking	(C)	Set off	(D)	Moiré			
48.	Heig	ght of a metal typ	e is :								
	(A)	0.916 inch	(B)	9.15 inch	(C)	0.981 inch	(D)	0.918 inch			
49.		is not con	nmon	ly used as a desi	gn soi	ftware.					
	(A)	MS Word	(B)	Photoshop	(C)	Coral draw	(D)	Quark Express			
50.		is used as	a sh	eet separator in s	heet f	ed offset machine	2.				
	(A)	Air blower	(B)	Sucker	(C)	Brushes	(D)	Back guide			
51.	Whi	ch printing machi	ine is	commonly used	for ne	wspaper printing	; ?				
	(A)	Sheet fed offset	(B)	Web offset	(C)	Flexography	(D)	Gravure			
52.	The whil	quality control de	levice	used for checking	ng the	amount of ink	transfe	erred to the paper			
	(A)	Dot - gain scale	(B)	pH scale	(C)	Densitometer	(D)	QC strip			
53.	In gr	raphic design		_ refers to the e	quilib	rium and visual	weight	of a page.			
	(A)	Rhythm	(B)	Balance	(C)	Harmony	(D)	Unity			
54.	Anti	-setoff spray is us	ed in	:							
	(A)	Registration uni	t	(B)	Prin	ting unit					
	(C)	Delivery unit		(D)	Feed	ing unit					
55.	C.C.	D is equipped in									
	(A)	Scanners	(B)	Plate processor	(C)	Gravure press	(D)	Xerox machine			
56.	A pr	inting press in wl	hich a	II main functions	are ca	arried out by cyli	nders	are called :			
		Flat bed press	(B)	Rotary press		Platten press					
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57.	In letter press printing, the metal frame which holds the assembled types and blocks is known as:										
	(A)	Composing stick	(B)	Galley							
	(C)	Chase	(D)	Caster							
58.		is used to check the hard	ness o	of the blanket.							
	(A)	Shore durometer	(B)	Densito meter							
	(C)	Vernier calliper	(D)	Screw gauge							
59.	Cylin	nders are used as image carrier in	:								
	(A)	Flexography printing	(B)	Gravure printing							
	(C)	Screen printing	(D)	Offset printing							
60.	is known as the father of printing.										
	(A)	William Caxton	(B)	G.P. Jordan							
	(C)	Thomas Nelson	(D)	Johan Guttenberg							
61.	Sele	ct an impact printer from the list g	iven b	pelow.							
	(A)	Laser printer	(B)	Dot-matrix printer							
	(C)	Ink-jet printer	(D)	Colour laser							
62.	Bine	ding of a bill book with perforation	will	come under the category of :							
	(A)	Account book binding	(B)	Miscellaneous binding							
	(C)	Manifold book binding	(D)	Publishers binding							
63.	Nip	ping press is used for :									
	(A)	Press the section before binding	(B)	Block printing							
	(C)	Wire stitching	(D)	Die cutting							
64.	Wh	ich among the following will not c	ome v	ander preliminary matter of a book ?							
	(A)	200 PM		(C) Copyright page (D) Bibliography							

65.	55. In early period was known as Aniline printing.								
	(A)	Relief printing			(B)	Inta	glio printing		
	(C)	Screen printing	5		(D)	Flex	ography printi	ing	
66.	-	marks h	nelp th	e binder to	check	the s	section in corre	ct seque	nce.
	(A)	Registration	(B)	Tipping		(C)	Collation	(D)	Redges
67.	An i	llustration that fa	aces th	ne title page	or sec	tions	of a book is kr	nown as	
	(A)	Preface	(B)	Frontispie	ce	(C)	Half title	(D)	Glossary
68.	The	blank margin be	tween	two printed	l page	s or t	wo columns is	known	as:
		Grid			100		Gutter		
69.		process by which ent for printing i		umber of pr	inted	pages	of a publication	n are est	imated before the
	(A)	Costing			(B)	Stan	dard costing		
	(C)	Casting off			(D)	Cast	ing in		
70.	The	standard screen	angle	for cyan sep	aratio	n is :			
	(A)	75°	(B)	90°		(C)	105°	(D)	45°
71.	The	space between lii	nes is	termed as :					
		Ligature	(B)	Kerning		(C)	Lineal	(D)	Leading
72.	space	is the proceed allotted for it in			at a b	lock o	of text is not too	o long or	too short to fit the
	(A)	Justification	(B)	Casting up	,	(C)	Copy fitting	(D)	Casting off

73.	The trimme	ed size of a	demy octavo b	ook is:							
	(A) 14×2	1 cm	(B) 21×28	cm	(C)	12×18 cm	(D) 18	8×24 cm			
74.	The origin	of lithogra	phic printing w	as mad	e by :						
	(A) Johan	Guttenber	rg	(B)	Aloi	s Senefelder					
	(C) Frank	lin		(D)	G.P.	Jordan.)					
75.	The papers	which are	pasted or sewe	ed on bo	th sid	es of a book are	called :				
	(A) Calico)	(B) Fancy p	aper	(C)	Head bands	(D) E	nd paper			
76.	Perfect bind	ling is an e	example of :								
	(A) Saddle	e stitch		(B)	Side	stitch					
	(C) Cord	sewing		(D)	Adh	essive binding					
77.	Five star file	n is used in	n:				1 4				
	(A) Plate	making		(B)	Scree	n printing					
	(C) Colou	r separatio	n	(D)	Flexo	graphy					
78.	In the seque	ence of step	os in printing, '	'image	transfe	er" means :					
	(A) Design	n the imag	e in a compute	r (B)	Print	image to substra	ate				
	(C) Image	assembly		(D)	Conv	ert the image int	to a film				
79.	The process	of lining l	eather material	to the l	oack o	f account book is	known a	ns:			
	(A) Marki	ng up	(B) Ruling		(C)	Gluing up	(D) Ta	mbing up			
80.	Scumming,	a printing	problem, occur	rs due t	o:						
	(A) Insuffi	cient dam	pen solution on	plate							
	(B) More acidic dampen solution										
	(C) Press speed is very high										
	(D) None of these										

81.	The	he main rainy season of Kerala is :									
	(A)	South West Mon	soon		(B)	Nort	h East Monsoon				
	(C)	South East Mons	soon		(D)	Nort	h West Monsoon	iš			
82.	The s	soil which is not s	uitab	le for agricu	ılture	is:					
	(A)	Red Soil	(B)	Black Soil		(C)	Alluvial Soil	(D)	Desert Soil		
83.	The	river "Mahanadi"	origi	nates in the	state	of:					
	(A)	Madhya Pradesl	h		(B)	Biha	r				
	(C)	Orissa			(D)	Chha	attisgarh				
84.	The	Head-quarters of	Kend	ra Sahitya .	Acade	my is	in:				
	(A)	Hyderabad	(B)	Mumbai		(C)	Kolkata	(D)	New Delhi		
85.	The	term 'Grey Revolu	ution'	refers to de	evelop	ment	of:				
	(A)	Egg's	(B)	Prawns		(C)	Housing	(D)	Leather		
86.	In 20	003, the Nedunga	di Ba	nk merged	with t	he Ba	nk of :				
	(A)	State Bank of In	dia		(B)	Cent	tral Bank				
	(C)	Punjab National	l Ban	k	(D)	Indi	an Overseas Ban	k			
87.	The	type of Planning	Proje	ct introduce	ed by	the Ja	natha Governme	nt is:			
	(A)	One year plann	ing		(B)	Roll	ing plan				
	(C)	Five year plan			(D)	Plan	holiday				
88.	The	National Water I	lighw	ay that pas	sses th	rough	Kerala is :				
	(A)	NW-3	(B)	NW-6		(C)	NW-2	(D)	NW-17		

89.	Choolannur Wild Life Sanctuary is situated in the district of :										
	(A)	Palakkad	(B)	Idukki		(C)	Wayanad	(D)	Kollam		
				ta para							
90.	Nan	MARKET VIEW AND DESCRIPTION OF THE PARTY OF	am Dai	ly in wh	ich Val	kom	Abdul Khada	r Moula	ivi worked as th		
	(A)	Kerala Koumi	ıdi		(B)	Al A	meen				
	(C)	Kerala Patrika	1		(D)	Dee	oika				
91.	The	upliftment of th	ne comn	nunity for	which	Pand	t Karuppan w	orked fo	r:		
	(A)	Ezhava comm	unity		(B)	Nair	community				
	(C)	Dheevara com	nmunity		(D)	Visv	akarma comn	nunity			
92.		conducted 'Sav yagraham ?	varna Ja	tha' from	Vaikko	m to	Trivandrum in	connect	ion with Vaikkon		
	(A)	(A) T.K. Madhavan				K. K	elappan				
	(C)	Mannathu Pa	dmanal	han	(D)	K.P.	Kesavamenon				
93.	The	best actress in t	he Kera	la film aw	ard de	clared	in 2014 is :				
	(A)	Kavya Madha	van		(B)	Ann	Augustine				
	(C)	Amala Paul			(D)	Rima	Kallingal				
94.	How	many digits co	nsist in	the uniqu	ie id nu	mber	of AADHAR?				
	(A)	12	(B)	11		(C)	10	(D)	13		
95.	Chai	ndrayan-1 was l	uanche	d by using	g which	one	of the followin	g vehicle	es ?		
	(A)	ASLV	(B)	PSLV		(C)	GSLV	(D)	SLV		

96. Mo Yan, the Nobel Prize award winner for literature in 2012 belongs to :									
	(A)	Japan	(B)	South Kor	ea	(C)	North Korea	(D)	China
97.	The	book ' A Bend in	the Ri	iver' is writt	ten by	:			
	(A)	Octovia Paz	(B)	V.S. Naipa	nul	(C)	Danial Defoe	(D)	Water Scoott
98.	Who	was the Viceroy	of In	dia when th	ne Rov	vlett A	act was passed :		
	(A)	Lord Irwin			(B)	Lord	Reading		
	(C)	Lord Chelmsfor	d		(D)	Lord	Wavell		
99.	India	as biggest aircraft	carri	er warship	which	comr	nissioned in 201	4 is :	
	(A)	INS Vikrant			(B)	INS	Vikramaditya		
	(C)	INS Harihant			(D)	INS	Kesari		
100.		Paithan (Jayakwa bank of :	idi) H	ydro-electri	c proj	ect, co	empleted with the	e help	of Japan, is in the
	(A)	Ganga	(B)	Cauvery		(C)	Narmada	(D)	Godavari
					- 0 0	0 -			