Maximum: 100 marks

Time: 1 hour and 15 minutes

1.	A chemic free energ	al reaction will occur spontaneo gy is:	ously at cons	tant pressure and	temperature, if the
	(A)	Zero	(B)	+VE	
	(C)	–VE	. (D)	None of these	
2.	Entropy i	s a measure of the ————	of a system.		t .
	(A)	Temperature changes only	(B)	Disorder	
	(C)	Orderly behavior	(D)	None of these	
3.		ntal principle of refrigeration is			of thermodynamics.
	(A)	Second	(B)	Zeroth	
	(C)	First	(D)	Third	
4.	Heating o	f water under atmospheric press	sure is an —	process.	
	(A)	Isochoric	(B)	Adiabatic	
	(C)	Isobaric	(D)	Isothermal	
5.	Molten so	ap mass is transported by a ——	—— pu	mp.	
	(A)	Diaphragm	(B)	Reciprocating	
	(C)	Gear	(D)	Centrifugal	
6.	Most com	monly used joint in the undergro	ound pipe lin	e is the :	
	(A)	Sleeve joint	(B)	Flanged joint	
	(C)	Coupling	(D)	Expansion joint	
7.		property due to which, mercury	- F		
	(A)	Cohesion	(B)	Surface tension	
	(C)	Viscosity	(D)	Adhesion	

8.	Check valves are used:				
	(A)	At high pressure	(B)	For unidirectional flow	
	(C)	In bends	(D)	For controlling water flow	
9.	The ratio	of inertial forces to elastic forces is cal	led the	e ——— number.	
	(A)	Reynolds	(B)	Euler	
	(C)	Mach	(D)	Weber	
10.	Which of	the following has the minimum absorp	tivity?		
	(A)	Aluminium foils	(B)	Coal dust	
	(C)	Refractory bricks	(D)	Iron plates	
				1. 1 in the land and in a series is a	
11.		eat transfer involved in the cooling of		Forced convection	
	(A)	Conduction	(B) (D)	Natural convection	
	(C)	Radiation	(D)	Natural convection	
12.	Which of	the following has maximum thermal co	nduct	ivity?	
	(A)	Coal	(B)	Iron	
	(C)	Nitrogen	(D)	Tar	
13.	Open pan	evaporators are preferred to be used,	when	the solution to be concentrated is:	
	(A)	Scaling	(B)	Salty	
	(C)	Highly viscous	(D)	Corrosive	
14.	Which of	the following is most suitable for cold v			
	(A)	Forward feed	(B)	Backward feed	
	(C)	Mixed feed	(D)	Parallel feed	
15	II.at to	of an account has material accounting because	ohoo	go in tomporature causes difference in	
15.		sfer occurs by natural convection because			
	(A)	Viscosity	(B)	Density	
	(C)	Thermal conductivity	(D)	Heat capacity	

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16.	. Separation of two or more components of a liquid solution cannot be achieved by :				
	(A)	Absorption	(B)	Fractional crystallization	1 •
	(C)	Liquid extraction	(D)	Evaporation	
17.	Which of	the following provides maximu	m contact sur	face for a liquid-vapour sy	stem?
	(A)	Bubble-cap plate column	(B)	Wetted wall column	
	(C)	Packed tower	(D)	Sieve-plate column	
18.	Which is	the separation technique used	for desalinatio	n of sea water?	4
	(A)	Reverse osmosis	(B)	Adsorption	
	(C)	Absorption	(D)	Thermal diffusion	
19.	Rate of ac	lsorption increases as the :			
	(A)	Size of adsorbent increases	(B)	Pressure decreases	
	(C)	Temperature decreases	(D)	Temperature increases	
20.	The numb	per of gram moles of solute per	kilogram of so	lvent is called :	
	(A)	Normality	(B)	Molarity	
	(C)	Molecular weight	(D)	Molality	
21.	Separatio difference	n of a mixture of two gases by in their:	y absorption i	n the liquid solvent depe	nds upon the
	(A)	Viscosity	(B)	Density	
	(C)	Relative volatility	(D)	Solubility	
22.	Use of pac	cked towers for distillation is go	enerally limite	d to the :	
	(A)	Small sizes	(B)	Multicomponent distillat	tion
	(C)	High pressure operation	(D)	Vacuum distillation	
23.	Calcium A	Ammonium Nitrate (CAN) is:			
	(A)	A complex fertilizer	(B)	A mixed fertilizer	
	(C)	An explosive	(D)	A straight fertilizer	
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24.	4. Ammonia synthesis gas is produced from natural gas by:				
	(A)	Partial oxidation	(B)	Thermal cracking	
	(C)	Hydrogenation	(D)	Steam reforming	
25.	Catalyst 1	used in Haber's process for ammo	nia product	ion is :	
	(A)	Nickel	(B)	Reduced iron oxide	
	(C)	Vanadium Pentoxide	(D)	Silica gel	
26.	Triple sur	perphosphate is made by reacting	nhosnhate	rock with ———— acid.	
20.			(B)	Phosphoric actu.	
	(A)	Sulphuric			
	(C)	Nitric	(D)	Hydrochloric	
27.	Urea is pr	roduced from carbon dioxide and :			
	(A)	Nitric Oxide	(B)	Ammonium Nitrate	
	(C)	Ammonia	(D)	Nitric acid	
28.	A solution	with reasonably permanent pH i	is called a/a	n ———— solution.	
	(A)	Colloidal	(B)	Buffer	
	(C)	Non-ideal	(D)	Ideal	
29.	Isotonic se	olutions must have the same :			
	(A)	Normality	(B)	Viscosity	
	(C)	Critical temperature	(D)	Molar concentration	
30.	With incre	ease in temperature, the surface t	tension of w	ater:	
	(A)	Decreases	(B)	Increases linearly	
	(C)	Increases	(D)	Remains constant	
31.	Foly Viny	l Chloride (PVC) is a ———	– material.		
	(A)	Thermoplastic	(B)	Thermosetting	
	(C)	Fibrous	(D)	Chemically active	

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32.	Out of the	e following, the joint produced by —		- has the lower strength.
	(A)	Soldering	(B)	Welding
	(C)	Brazing	(D)	Rivetting
33.	Heating o	f an ore below its melting point in pr	esence o	f excess of air is called :
	(A)	Calcination	(B)	Smelting
	(C)	Roasting	(D)	Sublimation
34.	Psychrom	eter determines the :		
	(A)	Humidity of gases	(B)	Moisture content of the solids
*	(C)	Water of crystallization	(D)	Hygroscopic nature of solids
35.	What is the	he absorptivity of a black body?		
	(A)	1	(B)	0
	(C)	0. 95	(D)	0.78
36.	Which of	the following has the highest flash po	oint of al	1?
	(A)	Diesel	· (B)	Kerosene
	(C)	Petrol	(D)	Furnace oil
37.	Octane ni	umber of gasoline is a measure of its		
	(A)	Knocking tendency	(B)	Ignition delay
	.(C)	Ignition temperature	(D)	Smoke point
38.	Flash poi	nt of an oil is determined by the:		
	(A)	Ramsbottom apparatus	(B)	Pensky Martens apparatus
*	(C)	Redwood viscometer	(D)	Conradson apparatus
39.	Glycerin i	is a by- product of the ———————————————————————————————————	ndustry.	
	(A)	Paint	(B)	Oil hydrogenation
	(C)	Soap	(D)	Detergent
40.	CaO is ca	lled:		
	(A)	Slaked lime	(B)	Quick lime
	(C)	Calcite	(D)	Limestone
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41.	. A device used to remove condensate from steam heated equipment is:				
	. (A)	Coils	(B)	Kettles
	(Ċ)	Condensers	(D)	Traps
42.	Centistok	es is unit of:			
	(A)	Absolute viscosity	(B)	Kinematic viscosity
	(C)	Pressure		D)	Surface tension
43.	Joule- Th	omson co-efficient for an ideal	gas is:		
	(A)	1	(B)	-1
	(C)	0	(D)	00
44.	Which is	an example of reciprocating pu	mp?		
	(A)	Gear pump	(B)	Screw pump
	(C)	Lobe pump	(D)	Diaphragm pump
45.	Manomet	ers are used to measure :			
	- (A)	Flow rate	(B)	Viscosity
	(C)	Pressure difference	(D)	Atmospheric pressure
46.	Which of	the following enzymes helps br	nakina don	m o	f starch into maltasa?
40.	(A)	Amylase		B)	Zymase
	(C)	Invertase		D)	Pepsin
	(0)	invertage	,	,	Горен
47.	In a dry c	ell, the cathode used is:			
	(A)	Iron	()	B)	Zine
	(C)	Aluminium		D)	Graphite
48.	The activa	ation energy of a reaction can b	e lowered l	by:	
	(A)	Raising temperature	()	B)	Lowering temperature
	(C)	Removing products	(1	D)	Adding a catalyst
49.	Sodium es	alts of fatty acids are known as			
10.	(A)	Vegetable oils		B)	Gasoline
	(C)	Soaps		D)	Detergents
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50.	Alkyl halides on treatment with aqueous KOH gives:				
	(A)	Acids	(B)	Alcohols	
	(C)	Aldehydes	(D)	Alkanes	
	011 0				
51.		m is used as:			
	(A)	Fertilizer	(B)	Fuel	
	(C)	Detergent	(D)	Anaesthetic	
52.	Formalin	is an aqueous solution of :			
	(A)	Formyl Chloride	(B)	Formamide	
	(C)	Formaldehyde	(D)	Formic acid	
-0	W7 : 1 . 6				
53.		the following has highest solubility in			
	(A)	Acetic acid	(B)	Propionic acid	
	(C)	Benzoic acid	(D)	n-butyric acid	
54.	Aniline is	purified by:			
	(A)	Simple distillation	(B)	Steam distillation	
	(C)	Vacuum distillation	(D)	Extraction with a solvent	
55.	The oxida	tion number of Sulphur in SO2 is :			
	(A)	+2	(B)	+4	
	(C)	-2	(D)	-4	
	(T)1				
66.		radioactive element is:	(D)	D. U.	
		Uranium		Radium	
	(C)	Polonium	(D)	Thorium	
57.	The basic	principle used in hydrogen bomb is:			
	(A)	Nuclear fission	(B)	Nuclear disintegration	
*	(C)	Nuclear fusion	(D)	Neutron splitting	
8.	The proce	ss of vulcanization makes rubber :			
	(A)	Soluble in water	(B)	Soft	
	(C)	Less elastic	(D)	Hard	
	(0)		(40)		

59.	Which of	the following is an addition polyme	er?	
	(A)	Glucose	(B)	Ethylene
	(C)	Terylene	(D)	Polyethylene
60.	Biochemi	cal reactions which can take place	in the abs	ence of oxygen are called :
	(A)	Metabolic	(B)	Aerobic
	(C)	Anaerobic	(D)	Glycolysis
61.	Turbidity	of water is an indication of the pre	esence of:	
	(A)	Suspended inorganic matter	(B)	Dissolved solids
	(C)	Floating solids	(D)	Dissolved gases
62.	Which of	the following is not categorized as	a" mechan	ical Operation"?
	(A)	Agitation	(B)	Filtration
	(C)	Size reduction	(D)	Humidification
63.	Invar use	d in thermocouples is an alloy of ni	ickel and :	
	(A)	Iron	(B)	Copper
	(C)	Chromium	(D)	Lead
64.	A good lul	bricant should have high :		
	(A)	Viscosity index	(B)	Volatility
	(C)	Pour point	(D)	None of these
65.	When vap	orization takes place directly at th	e heating	surface, it is called?
	(A)	Film boiling	(B)	Vapour binding
	(C)	Nucleate boiling	(D)	None of these
66.	The numb		d per kilo	gram of steam fed to the evaporator
	(A)	Capacity	(B)	Rate of evaporation
	(C)	Rate of vapourization	(D)	Economy
67.	Pascal is t	the unit for :		
	(A)	Temperature	(B)	Pressure
	(C)	Frequency	(D)	Conductivity
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is

68.	Radio carbon dating technique is used to estimate the age of:				
	(A)	Rocks	(B)	Monuments	
	(C)	Soil	(D)	Fossils	
00	0	1.			
69.		meter is equal to:			
	(A)	10^{-6}	(B)	10 ⁻⁸	
	(C)	10-9	(D)-	10-5	
70	1171-1-1-C	ul - 6.11 - 1 - 1 - 1 - 1 - 1 - 1 - 1		1 0	
70.		the following contains the least per			
	(A)	Pig iron	(B)	Wrought iron	
	(C)	Cast iron	(D)	Malleable iron	
71.	The mate	rial used for coating the welding ele	ctrode is	termed as ;	
	(A)	Flux	(B)	Slag	
	(C)	Protective layer	(D)	Binder	
72.	Chlorine a	acts as a bleaching agent only in the	presence	of:	
	(A)	Dry air	(B)	Pure oxygen	
	(C)	Moisture	(D)	Sun light	
73.	Which is t	the only metal that exist in liquid st	ate at roo	m temperature?	
	(A)	Sodium	(B)	Lithium	
	(C)	Strontium	(D)	Mercury	
74.		erant Freon-12 is chemically:			
	(A)	CCl_2F_2	(B)	CCl ₃ F	
	(C)	CCIF ₃	(D)	CCl ₄ F	
75.		is the time rate of heat transfer per			
	(A)	Length	(B)	Volume	
	(C)	Area	(D)	None of these	
76.	The most	efficient cooling tower out of the fol	lowing is:		
	(A)	Atmospheric	(B)	Forced draft	
	(C)	Natural draft	(D)	Induced draft	
	(-)		- N-A		

77.	Milk is di	ried usually in a ————	— dryer.	
	(A)	Freeze	(B	3) Spray
	(C)	Tray	(D	D) Rotary
78.	Diaphrag	m pumps are used to trans	sport:	
	(A)	Solids	(B	3) Liquids
	(C)	Fluids	(D	D) Slurries
79.	Cavitation	n in a centrifugal pump ca	n be avoided by l	keeping the :
	(A)	Inlet pressure high	(B	B) Outlet pressure low
	(C)	Inlet pressure low	(D	O) Outlet pressure high
80.	An oil is c	converted into fat by its :		
	(A)	Hydrolysis	(B	3) Hydrocracking
	(C)	Hydration	(D)) Hydrogenation
81.	The prese	nt Chairperson of UPSC:		
	(A)	Rajani Razdan	(B	Sujata Singh
	(C)	Smriti Irani	(D)) Nirupama Rao
82.	The crops	which are sown in the rai	ny season?	
	(A)	Rabi crops	(B) Zaid crops
	(C)	Kharif crops	(D) All the above
83.	"Bharatip	ura", authored by :		
	(A)	Chetan Shagat	(B)	U.R.Ananthamurthy
	(C)	Mulk Raj Anand	(D)) Arundhati Roy
84.	In which p	place the Black soil can be	seen?	
	(A)	Kuttanad	(B)) Idukki
	(C)	Nilambur	(D)) Chittoor
85.	The memb	oers of Rajyasabha are elec	ted for :	
	(A)	Five years	(B)) Six years
	(C)	Four years	(D)) Seven years
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86.	3. The world 's largest indoor stadium has been opened in which country:				
	(A)	Hungry	(B)	Canada	
	(C)	Philippines	(D)	Germany	
87.	World Oz	zone Day observed on :			
	(A)	16 September	(B)	21 February	
	(C)	22 March	(D)	23 March	
88.	The cha	irman of the governing body of Kuc	lumbasree	mission:	
	(A)	Director of Panchayath	(B)	Minister of LSG	
	(C)	Principal secretary LSGD	(D)	Chief secretary	
89.	Name in		Katra-Udha	ampur (25km) rail line in Jammu and	
	(A)	Vijay Express	(B)	Vivek Express	
	(C)	Dal Express	(D)	Shree Shakti Express	
90.	Dongas a	re a particular type of house can be	e seen at :		
	(A)	Jaipur	(B)	Shimla	
	(C)	Ranchi	(D)	Kashmir	
91.	The first	temple police station situated in Ko	erala:		
	(A)	Sabarimala	(B)	Padmanabhaswami temple	
	(C)	Guruvayoor	(D)	Chottanikkara	
92.	Venganoo	or is the birth place of :			
	(A)	Sree Narayana Guru	(B)	Ayyankali	
	(C)	Chattambi Swamikal	(D)	Thycadu Ayyaguru	

93.	In which portrait was depicted in Indian 500 rupee?			
	(A)	Himalaya		
	(B)	Dandi march		
	(C)	Indian Parliament		
	(D)	Development of Indian science and t	echnol	ogy .
94.	The Kesan	ri, the newspaper published by:		
	(A)	Mrs.Annie Besant	(B)	G.K.Gokhale
	(C)	Swami Vivekananda	(D)	B.G.Tilak
95.	Prathyaks	sha Raksha Daiva Sabha [PRDS] was	founde	ed by:
	(A)	Ayyankali	(B)	Arattupuzha Velayudha panikar
	(C)	Poikayil Kumara Gurudevan	(D)	Kandan Kumaran
96.	The volun	teer captain of the Guruvayoor Satya	graha v	was:
	(A)	T.K. Madhavan	(B)	A.K.Gopalan
	(C)	K.Kelappan	(D)	K.P.Kesava Menon
97.	The Civil	Disobedience Movement was started	by Gan	dhiji on :
	(A)	30 December 1929	(B)	10 April 1931
	(C)	12 March 1930	(D)	20 April 1931
98.	Self Empl	oyment provided to the educated yout	h in In	dia through :
	(A)	SAY	(B)	NEWP
	(C)	IAY	(D)	PMRY
99.	The Lahor	re Declaration in February 1999 was s	signed	by:
	(A)	Vajpai-Nawas Sheriff	(B)	Musharf-Manmohan Singh
	(C)	Manmohan Singh –Nawas Sheriff	(D)	Vajpai-Musharf
100.	Who was t	the father of immunology?		
	(A)	Griger Mendal	(B)	Hippocratus
	(C)	Edward Jenner	(D)	Charles Darvin