## FINAL ANSWER KEY

| Question Paper Code: | 16/2020/OL |
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| Category Code: | $382 / 2017$ |
| Exam: | Shift Supervisor (Factory) |
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| Alphacode | A |

Question1:-If VARANASI is coded to WCUESGZQ, then the code of KOLKATA ?
A:-LQOOFZH
B:-LOQOZEH
C:-LQOOEZH
D:-LQOOZFH
Correct Answer:- Option-A
Question2:-Two numbers are in the ratio $6: 7$. If 15 is added to both the numbers their ratio becomes $11: 12$. The numbers are
A:-60, 70
B:-18, 28
C:-18, 21
D:-12, 14
Correct Answer:- Option-C
Question3:-What is the one fourth of $2^{50}$ ?
A: $-2^{49}$
B: $-2^{25}$
C:- $-{ }^{26}$
D:-2 $2^{48}$
Correct Answer:- Option-D
Question4:-If $a^{2}+b^{2}=34$ and $\mathrm{a}+\mathrm{b}=8$, then $\mathrm{a}-\mathrm{b}=$
A:-3
B:-4
C:-2
D:-5
Correct Answer:- Option-C
Question5:-29 $\div 203=$
A:-15\%
B:-14\%
C:-7\%
D:-100/7\%
Correct Answer:- Option-D
Question6:-In an arithmetic progression (A.P.) $10^{\text {th }}$ term is 17 and $17^{\text {th }}$ term is 10 . What is the common difference of the A.P. ?
A:--2
B:-1
C:--1
D:-2
Correct Answer:- Option-C
Question7:-Odd one is
A:-Square
B:-Cylinder
C:-Cube
D:-Cuboid

Correct Answer:- Option-A
Question8:- $\frac{3}{4}+\frac{1}{2}-\frac{1}{4}-\frac{1}{8}=$
A: $-\frac{5}{8}$
B: $-\frac{7}{8}$
C: $-\frac{3}{4}$
D: $-\frac{1}{2}$
Correct Answer:- Option-B
Question9:-Radius of the largest sphere which can be made from a cube of side 8 cm ?
A:-8cm
B:-4 cm
C: $-4 \sqrt{2} \mathrm{~cm}$
D:-2 $\sqrt{2} \mathrm{~cm}$
Correct Answer:- Option-B
Question10:-If $1^{\text {st }}$ of April, 2015 was Wednesday, then $31^{\text {st }}$ of July, 2015 ?
A:-Friday
B:-Thursday
C:-Wednesday
D:-Tuesday
Correct Answer:- Option-A
Question11:-The type of drive which does not give a constant velocity ratio
A:-Gear drive
B:-Chain drive
C:-Rope drive
D:-None of the above
Correct Answer:- Option-C
Question12:-In a simple gear drive, a gear A having teeth 24 and speed 200 rpm drives gear B having teeth 12. The speed of gear B is
A:-100 rpm
B:-400 rpm
C:-300 rpm
D:-None of the above
Correct Answer:- Option-B
Question13:-The radial distance between the pitch circle and outer circle of a spur gear is
A:-Addendum
B:-Dedendum
C:-Clearance
D:-None of the above
Correct Answer:- Option-A
Question14:-The module of a gear refers
A:-Ratio between pitch circle diameter and number of teeth
B:-Ratio between number of teeth and pitch circle diameter
C:-Ratio between circumference of pitch circle and number of teeth
D:-None of the above
Correct Answer:- Option-A
Question15:-The diametral pitch of a gear having number of teeth 16 and pitch circle diameter 80 mm is
A:-5/mm
B:-8/mm
C:-0.2/mm

D:-None of the above
Correct Answer:- Option-C
Question16:-The product of circular pitch and diametral pitch of a gear is given by
A:-1
B:- $1 / \pi$
C: $-2 \pi$
D:- $\pi$
Correct Answer:- Option-D
Question17:-The gear used to overcome the lateral thrust in the shaft is
A:-Bevel gear
B:-Worm and worm wheel
C:-Herring bone gear
D:-None of the above
Correct Answer:- Option-C
Question18:-The following materials give corrosion resistance to gears
A:-Hard materials
B:-Non ferrous materials
C:-Hardened steel
D:-None of the above
Correct Answer:- Option-B
Question19:-The true statement in the case of gears.
A:-Addendum is less than dedendum
B:-Pitch circle diameter is equal to the product of module and number of teeth
C:-Pitch circle is always greater than the base circle
D:-All the above
Correct Answer:- Option-D
Question20:-The centre distance between the mating spur gears is equal to
A:-Sum of the radii of the pitch circles
B:- $0.5 \times$ (sum of the radii of pitch circles)
C: $-2 \times$ sum of the radii of the pitch circles
D:-None of the above
Correct Answer:- Option-A
Question21:-The difference between maximum and minimum limits of the size is called
A:-Tolerance
B:-Allowance
C:-Deviation
D:-None of the above
Correct Answer:- Option-A
Question22:-The algebraic difference between an actual size and the corresponding basic size is called
A:-Upper deviation
B:-Actual deviation
C:-Lower deviation
D:-None of the above
Correct Answer:- Option-B
Question23:-The difference between the minimum limit of a hole and maximum limit of shaft is
A:-Maximum clearance
B:-Average clearance
C:-Minimum clearance
D:-None of the above

Correct Answer:- Option-C
Question24:-There is either a positive clearance or negative clearance in
A:-Transition fit
B:-Clearance fit
C:-Interference fit
D:-None of the above
Correct Answer:- Option-A
Question25:-In hole basis system and for a clearance fit, the basic size of shaft is 30 mm , minimum clearance is 0.02 mm , tolerance on hole is 0.033 mm , tolerance on shaft is 0.021 mm . The maximum limit of hole equals

A:-30 mm
B:- 30.033 mm
C:-29.98 mm
D:-None of the above
Correct Answer:- Option-B
Question26:-In hole basis system
A:-The minimum limit of hole is equal to the basic size of the hole
B:-The maximum limit of shaft is equal to the basic size of the shaft
C :-The minimum limit of shaft is equal to the basic size of the shaft
D:-None of the above
Correct Answer:- Option-A
Question27:-In shaft basis system the maximum limit of shaft is
A:-Less than the basic size of the shaft
B:-Greater than the basic size of the shaft
C:-Equal to the basic size of the shaft
D:-None of the above
Correct Answer:- Option-C
Question28:-The extent to which the measured value deviates from the true value is called
A:-Error
B:-Accuracy
C:-Range
D:-None of the above
Correct Answer:- Option-B
Question29:-The ratio of output to input for a given measuring system refers
A:-Efficiency
B:-Linearity
C:-Stability
D:-Sensitivity
Correct Answer:- Option-D
Question30:-The advantage of vernier caliper over micrometer is that
A:-Is easier and quicker to use
B:-Is more accurate
C:-Can be used to make both inside and outside measurements over a range of sizes
D:-All of the above
Correct Answer:- Option-C
Question31:-The valve permits movement of fluid in one direction only is called
A:-Gate valve
B:-Globe valve
C:-Check valve
D:-None of the above
Correct Answer:- Option-C

## Question32:-In a 3/2 Directional control valve

A:-3 represents number of positions and 2 represents number of ports
B:-3 represents number of ports and 2 represents number of positions
C:-3 represents the type of actuator and 2 represents number of positions
D:-None of the above
Correct Answer:- Option-B
Question33:-The compressed air has the advantage
A:-Can be stored easily
B:-Air is available anywhere
C:-High speed operation
D:-All of the above
Correct Answer:- Option-D
Question34:-In a single acting pneumatic cylinder
A:-The compressed air is applied in one side of the piston
B:-The compressed air is applied in two sides of the piston
C:-The system has single cylinder
D:-None of the above
Correct Answer:- Option-A
Question35:-The absolute viscosity is
A:-Kinematic viscosity $\times$ mass density
B:-Kinematic viscosity/mass density
C:-Mass density/Kinematic viscosity
D:-None of the above
Correct Answer:- Option-A
Question36:-Example of positive displacement pump
A:-Gear pump
B:-Piston pump
C:-Vane pump
D:-All the above
Correct Answer:- Option-D
Question37:-Disadvantage of Hydraulic system
A:-Maintenance cost
B:-Leakage
C:-Fire hazard
D:-All the above
Correct Answer:- Option-D
Question38:-In Redwood Viscometer, the viscosity can be measured by measuring the time to fill a flask with volume equal to
A:-100 ml
B:-200 ml
C:-50 ml
D:-60 ml
Correct Answer:- Option-C
Question39:-Valve switching positions are represented by
A:-Circles
B:-Squares
C:-Triangles
D:-None of the above
Correct Answer:- Option-B
Question40:-Example for valve actuation method
A:-Lever operated

B:-Push button type
C:-Foot pedal operated
D:-All the above
Correct Answer:- Option-D
Question41:-In a CNC machine tool, the part programme entered into computer memory
A:-Can be used only once
B:-Can be used again and again
C:-Can be used again but it has to be modified every time
D:-Cannot say
Correct Answer:- Option-B
Question42:-Several machine tools can be controlled by a central computer in
A:-NC Machine tool
B:-DNC Machine tool
C:-CNC Machine tool
D:-None of the above
Correct Answer:- Option-B
Question43:-NC Machine
A:-Has no memory
B:-Has memory
C:-Is interfaced with computer
D:-None of the above
Correct Answer:- Option-A
Question44:-Axis parallel to the spindle of CNC Machine is
A:-X axis
B:-Y axis
C:-Z axis
D:-A axis
Correct Answer:- Option-C
Question45:-The G function G28 refers for
A:-Tool offset
B:-Screw cutting cycle
C:-Return to reference point
D:-Tool nose radius compensation
Correct Answer:- Option-C
Question46:-In CNC lathe the miscellaneous function M 08 refers to
A:-Coolant on
B:-Tool change
C:-Coolant off
D:-None of the above
Correct Answer:- Option-A
Question47:-In a CNC lathe, if N is the speed in rpm and D is the diameter of work piece in mm , then cutting speed is
A:-ПDN m/min
В:-ПDN/1000 m/min
C:-ПDN/60 m/min
D:-None of the above
Correct Answer:- Option-B
Question48:-Data in absolute dimension system
A:-Refers to a fixed reference point
B:-Previously dimensioned position
C:-Refers both fixed reference point and previously dimensioned position

D:-None of the above
Correct Answer:- Option-A
Question49:-In an NC programme character N represents
A:-Preparatory function
B:-Block Number
C:-Tool
D:-None of the above
Correct Answer:- Option-B
Question50:-In CNC, tool change is represented by
A:-M 03
B:-M 04
C:-M 05
D:-M 06
Correct Answer:- Option-D
Question51:-The step to be taken to control the bleeding from a nose is
A:-Lie casualty down and pinch soft part of nose
B:-Lie casualty down and pinch top of nose
C:-Sit casualty down, lean backward and pinch soft part of nose
D:-Sit casualty down, lean forward and pinch soft part of nose
Correct Answer:- Option-D
Question52:-For treating an electrical burn, the first action is
A:-Ensure that the casualty is still breathing
B:-Wash the burn with cold water
C:-Check for danger and ensure that contact with the electrical source is broken
D:-None of the above
Correct Answer:- Option-C
Question53:-Industrial safety management is the branch of management which concerned with
A:-Reducing hazards
B:-Controlling hazards
C:-Eliminating hazards
D:-All the above
Correct Answer:- Option-D
Question54:-Water Fire Extinguisher is suitable for extinguishing fire involving
A:-Paper and wood
B:-Flammable liquid
C:-Flammable gas
D:-Electrical apparatus
Correct Answer:- Option-A
Question55:-Class B fire represents fire involving
A:-Paper and wood
B:-Flammable liquid
C:-Flammable gas
D:-Electrical apparatus
Correct Answer:- Option-B
Question56:-An accident may be defined as
A:-An unexpected occurrence which may involve injury
B:-An unexpected occurrence which may or may not involve injury
C:-Unexpected and unplanned occurrence which may or may not involve injury
D:-None of the above
Correct Answer:- Option-C

## Question57:-Accidents occur due to

A:-Lack of knowledge on the activity being undertaken
B:-Lack of discipline and control
C:-Lack of safety aspects in design
D:-All the above
Correct Answer:- Option-D
Question58:-Energy conservation means
A:-Reducing energy consumption by reducing the production
B:-Reducing energy consumption without compromising in the quality and quantity of production
C:-Increasing the output by consuming more energy
D:-Reducing energy consumption by reducing output
Correct Answer:- Option-B
Question59:-Preventive maintenance helps
A:-Prolonged life of equipments
B:-Reduction in unexpected breakdowns
C:-To ensure accuracy of the equipments thus maintaining the quality and continuity of production
D:-All the above
Correct Answer:- Option-D
Question60:-The monthly preventive maintenance schedule is prepared in
A:-Proforma 1
B:-Proforma 2
C:-Proforma 3
D:-None of the above
Correct Answer:- Option-C
Question61:-A 25 W and 100 W bulb are joined in series and connected to the mains of 220 V . Which bulb will glow brighter ?
A:-25 W bulb
B:-100 W bulb
C:-Both bulbs will glow brighter
D:-None will glow brighter
Correct Answer:- Option-A
Question62:-Which one is more efficient damping system ?
A:-Air friction
B:-Eddy current
C:-Gravity control
D:-Fluid friction
Correct Answer:- Option-B
Question63:-Example for an Integrated instrument is
A:-Galvanometer
B:-Ammeter
C:-Wattmeter
D:-Energy meter
Correct Answer:- Option-D
Question64:-In measuring instruments spring is made from
A:-Silver
B:-Copper
C:-Phosphor bronze
D:-Aluminium
Correct Answer:- Option-C
Question65:-Which of the following has low resistance ?
A:-Insulation resistance

B:-Armature resistance
C:-Field winding resistance
D:-25 W lamp resistance
Correct Answer:- Option-B
Question66:-Which of the following is suitable for measurement of capacitance ?
A:-Whetstone's bridge
B:-Maxwell's bridge
C:-Schering's bridge
D:-Anderson's bridge
Correct Answer:- Option-C
Question67:-Two $10 \Omega$ resistances are connected in parallel and that combination is connected in series with a $5 \Omega$ resistance. The effective resistance is
A:-25 $\Omega$
B:-10 $\Omega$
C:-15 $\Omega$
D:-20 $\Omega$
Correct Answer:- Option-B
Question68:-In purely inductive circuit power become
A:-Maximum
B:-Minimum
C:-Zero
D:-Average
Correct Answer:- Option-C
Question69:-An SCR is a $\qquad$ triggered device.

A:-Current
B:-Voltage
C:-Current and voltage
D:-Power
Correct Answer:- Option-A
Question70:-If firing angle is increased, then the output of an SCR
A:-Remains the same
B:-Is increased
C:-Is decreased
D:-None of the above
Correct Answer:- Option-C
Question71:-In a transformer zero voltage regulation at full load is
A:-Possible at UPF load
B:-Possible at lagging PF load
C:-Possible at leading PF load
D:-Not possible
Correct Answer:- Option-C
Question72:-In a 6 pole wave connected armature, the number of parallel paths are
A:-2
B:-4
C:-6
D:-8
Correct Answer:- Option-A
Question73:-Form Factor is the ratio of
A:-Maximum value/RMS value
B:-RMS value/Maximum value
C:-Average value/RMS value

D:-RMS value/Average value
Correct Answer:- Option-D
Question74:-In 3 phase power measurement by two wattmeter method one of the wattmeter read zero when PF become
A:-1
B:-0.5
C:-0
D:-None of the above
Correct Answer:- Option-B
Question75:-Eddy current loss will depends on
A:-Temperature
B:-Current
C:-Voltage
D:-Frequency
Correct Answer:- Option-D
Question76:-Core of a transformer is laminated for reduce
A:-Hysteresis loss
B:-Eddy current loss
C:-Friction loss
D:-Copper loss
Correct Answer:- Option-B
Question77:-In case of delta-star connection of three phase transformer, secondary line voltage with respect of primary line voltage is at
A:-60 degree lagging
B:-60 degree leading
C:-30 degree leading
D:-30 degree lagging
Correct Answer:- Option-C
Question78:-In a bipolar transistor the thinnest region is
A:-Emitter
B:-Collector
C:-Base
D:-Collector and Base
Correct Answer:- Option-C
Question79:-For maximum transfer of power, internal resistance of the source should be
A:-Less than that of the load
B:-More than that of the load
C:-Equal to load resistance
D:-Zero
Correct Answer:- Option-C
Question80:-Super-Position Theorem is applicable for a
A:-Linear Uni-lateral Network
B:-Non-Linear Bilateral Network
C:-Non-Linear Uni-lateral Network
D:-Linear Bilateral Network
Correct Answer:- Option-D
Question81:-Which of the following motor has a high starting torque?
A:-DC series motor
B:-Synchronous motor
C:-Slip ring motor
D:-AC series motor
Correct Answer:- Option-A

Question82:-The efficiency of a transformer is maximum when
A:-Its Cu loss equals iron loss
B:-Its Cu loss greater than iron loss
C:-Its Cu loss less than iron loss
D:-It runs at half load
Correct Answer:- Option-A
Question83:-Earth fault relays are
A:-Under voltage relay
B:-Directional relay
C:-Non-directional relay
D:-Over voltage relay
Correct Answer:- Option-B
Question84:-Which of the following relays has inherent directional characteristics ?
A:-Power relay
B:-Impedance relay
C:-Mho relay
D:-Reactance relay
Correct Answer:- Option-C
Question85:-Which braking system is used to save energy during braking ?
A:-Plugging
B:-Rheostatic braking
C:-Dynamic braking
D:-Regenerative braking
Correct Answer:- Option-D
Question86:-Commutator in DC generator is used for
A:-Reduce sparking
B:-Increase voltage
C:-Collecting of current
D:-Convert AC armature current in to DC
Correct Answer:- Option-D
Question87:-If field current is decreased in a shunt motor, the speed
A:-Decreases
B:-Increases
C:-Remains same
D:-Zero
Correct Answer:- Option-B
Question88:-Inter pole winding is connected in
A:-Series with armature
B:-Parallel with armature
C:-Series with main poles
D:-Parallel with main poles
Correct Answer:- Option-A
Question89:-The time base signal in a CRO is
A:-A square wave signal
B:-A sinusoidal signal
C:-A saw tooth signal
D:-A triangular wave signal
Correct Answer:- Option-C
Question90:-The effect of increasing the length of the air gap in an induction motor will be to increase
A:-Air gap flux

B:-Torque
C:-Magnetising current
D:-Speed
Correct Answer:- Option-C
Question91:-The demand factor for the electrical system is the ratio of
A:-Maximum demand to connected load
B:-Maximum demand to total power
C:-Average load to maximum power
D:-Relative power to total power
Correct Answer:- Option-A
Question92:-For the operation of a depletion-type N-MOSFET, the gate voltage has to be
A:-Zero
B:-High positive
C:-High negative
D:-Low negative
Correct Answer:- Option-A
Question93:-Ideal operational amplifier has input impedance of
A:-10 M $\Omega$
B:-100 M $\Omega$
C:-Zero
D:-Infinity
Correct Answer:- Option-D
Question94:-The phenomenon of rise in voltage at the receiving end of the open circuited line is called
A:-Skin effect
B:-Corona effect
C:-Ferranti effect
D:-Stroboscopic effect
Correct Answer:- Option-C
Question95:-The material generally used for armouring of high voltage cable is
A:-Steel
B:-P.V.C.
C:-Copper
D:-Aluminium
Correct Answer:- Option-A
Question96:-Three phase voltages are applied to the three windings of an electrical machine. If any two Supply terminals are interchanged, then the rotating MMF wave
A:-Direction remains same, amplitude unaltered
B:-Direction remains same, amplitude alters
C:-Direction reverses, amplitude unaltered
D:-Direction reverses, amplitude alters
Correct Answer:- Option-C
Question97:-In DC Generator Brushes are placed
A:-Along magnetic neutral axis
B:-Perpendicular to magnetic neutral axis
C:-Perpendicular to geometrical neutral axis
D:-Along geometrical neutral axis
Correct Answer:- Option-D
Question98:-Unit of Luminous intensity of a source is
A:-Flux
B:-Lumen
C:-Steradian

D:-Candela
Correct Answer:- Option-D
Question99:-Reduction factor of a source is given by the ratio of
A:-M.H.C.P./M.S.C.P.
B:-M.S.C.P./M.H.C.P
C:-M.S.C.P./Total flux
D:-M.H.C.P./Total flux
Correct Answer:- Option-B
Question100:-Reciprocal of reluctance is called
A:-Reluctivity
B:-Conductivity
C:-Permeance
D:-Conductance
Correct Answer:- Option-C

