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Maximum : 100 marks

Time : 1 hour and 30 minutes

1. If D_1 and D_2 are two diagonal matrices, then :

- (A) $D_1 D_2$ is a diagonal matrix
- (B) $D_1 D_2 = D_2 D_1$
- (C) both of the above
- (D) $D_1 D_2$ may or may not be defined
- **2.** The value of the determinant of a square matrix of order '4' is the sum of how many number of terms?

(A)	4	(B)	8
(C)	12	(D)	24

- **3.** If A is any square matrix of order 'n', then Adj(AdjA) is :
 - (A) $|A|^n$ (B) $|A|^n A$
 - (C) $|A^n|I$ (D) $|A|^{n-2}A$
- 4. The value of $\sin \frac{\pi}{4} \cos \frac{\pi}{12} + \cos \frac{\pi}{4} \sin \frac{\pi}{12}$ is :
 - (A) 1 (B) $\frac{\sqrt{3}}{2}$

(C)
$$\frac{1}{2}$$
 (D) $\frac{1}{\sqrt{2}}$

5. The value of $(1.01)^{\frac{1}{2}} - (0.99)^{\frac{1}{2}}$ correct to 5 decimal places is :

- (A) 0.02131
- (B) 0.01000
- (C) 0.04203
- (D) None of the above

A

6.
$$\lim_{x \to 0} \left(1 + \frac{x}{a} \right)^{\frac{1}{x}} \text{ is :}$$
(A) $\log a$
(B) $\log \frac{1}{a}$
(C) $e^{\frac{1}{a}}$
(D) e^{a}

7. The function defined by $f(x) = \begin{cases} x^2 \sin \frac{1}{x}, & x \neq 0 \\ 0, & x = 0 \end{cases}$ is :

- (A) continuous but not differentiable at x = 0
- (B) differentiable at x = 0
- (C) neither continuous nor differentiable at x = 0
- $(D) \quad none \ of \ the \ above$

8. The line y - x + 2 = 0 cuts the line joining (3, -1) and (8, 9) in the ratio :

(A) 3:4
(B) 2:3
(C) 3:2
(D) None of the above

9. The area bounded by the curve $y = x^3$, the *y*-axis, the lines y = 1 and y = 8 is :

- (A) 12 (B) 6 (C) $\frac{45}{4}$ (D) 20
- **10.** The differential equation of all circles of radius '*a*' is given by :

(A)
$$\frac{dy}{dx} = \frac{y^2 - x^2}{2xy}$$
 (B) $\left\{ 1 + \left(\frac{dy}{dx}\right)^2 \right\}^3 = a^2 \left(\frac{d^2y}{dx^2}\right)^2$
(C) $\left[1 + \left(\frac{d^2y}{dx^2}\right)^2 \right]^{\frac{3}{2}} = a^2 \left(\frac{dy}{dx}\right)^2$ (D) $\left[1 + \left(\frac{dy}{dx}\right)^2 \right]^{\frac{3}{2}} = a^2 \left(\frac{d^2y}{dx^2}\right)^2$

11. The alkaline salt present in the bricks, absorbs moisture from the air which on drying :

- (A) makes the bricks brittle and weak
- (B) leaves high powder deposit on the brick
- (C) leaves pores and makes the bricks porous
- (D) all of these

- **12.** When heavy structural loads from columns are required to be transferred to a soil of low bearing capacity, the most economical foundation is :
 - (A) deep foundation (B) shallow foundation
 - (C) grillage foundation (D) raft foundation
- 13. The error in measured length due to sag of chain or tape is known as :
 - (A) Compensating error (B) Negative error
 - (C) Positive error (D) Instrumental error
- 14. A staff reading taken on a point whose elevation is to be determined as on a change point is called :
 - (A) Back sight reading
 - (B) Fore sight reading
 - (C) Intermediate sight reading
 - (D) None of these
- **15.** The workability of cement concrete can be improved by :
 - (A) Increasing the quantity of sand
 - (B) Increasing the quantity of cement
 - (C) Increasing the quantity of coarse aggregate
 - (D) All of the above
- 16. Zinc liners between the leaves of spring are sometimes used to :
 - (A) Provide damping (B) Prevents squeaking
 - (C) Improve fatigue life (D) Decrease vibration
- **17.** Consider the following statements regarding a CI engine :
 - (1) CI engine knock can be reduced by increasing compression ratio.
 - (2) Thermal efficiency of CI is lower relative to a SI engine.
 - (3) CI engines has a higher specific output relative to SI engine
 - (4) CI engines use leaner mixture relative to SI engine Which of the above statements are correct?
 - (A) 1 and 3 (B) 2 and 4
 - (C) 1 and 4 (D) 1, 2, 3 and 4
- Α

- **18.** For the same compression ratio and heat input, the cycles in decreasing order of thermal efficiencies are :
 - (A) Otto, dual, diesel (B) Diesel, otto, dual
 - (C) Dual, diesel, otto (D) Otto, diesel, dual
- **19.** If each fission of Uranium 235 releases 200 MeV, how many fissions occur per second to produce a power of 1 MW?
 - (A) 312×10^{16} /sec (B) 31.2×10^{16} /sec
 - (C) 3.12×10^{16} /sec (D) 0.312×10^{16} /sec
- **20.** An aircraft flying horizontally at a speed of 900 Km/hr is propelled by a jet leaving the nozzle at a speed of 500 m/s. The propulsive efficiency is :

(A)	0.334	(B)	0.426
(C)	0.556	(D)	0.667

- **21.** The curve representing Ohm's law is :
 - (A) Parabola (B) Sine function
 - (C) Linear (D) Hyperbola
- **22.** A capacitor offers :
 - (A) Easy path to AC but block DC
 - (B) Easy path to DC but block AC
 - (C) Easy path to both AC and DC
 - (D) Block AC
- **23.** A series circuit has a resistor; capacitor combination is connected to a voltage source. If the potential difference across the capacitor is equals to the potential difference of the source, then the capacitor is :
 - (A) Discharging (B) Charging
 - (C) Fully discharged (D) Fully charged
- 24. A magnetic field can be defined as :
 - (A) The current through the space around a permanent magnet
 - (B) The space through which a magnetic force acts
 - (C) The space around an inductor
 - (D) The force that drives current through a resistor

- 25. A wire has a resistance of 12Ω . It is bent and ends are connected in the form of a circle. The effective resistance between the two points on any diameter of the circle is :
 - (A) 3Ω (B) 6Ω

 (C) 12Ω (D) 24Ω

26. Select the resistance value of a resistor having the following colour band sequence : Yellow, violet, gold, gold

1 0110	on, noioi, goia, goia		
(A)	$4.2\pm5\%$	(B)	$3.8\pm5\%$
(C)	$4.7 \pm 5\%$	(D)	$2.7\pm7\%$

27. Form factor of a full-wave bridge rectifier is :

(A)	1.21	(B)	1.11
(C)	1.47	(D)	2.1

28. The technique that SMPS utilizes to control the average value of output voltage :

(A)	PAM	(B)	PCM
(C)	PWM	(D)	$\mathbf{F}\mathbf{M}$

29. State the number of data bits and number of address bits in Intel 8051 microcontroller :

- (A) 8 bits data and 16 bits address
- (B) 16 bits data and 8 bits address
- (C) 16 bits data and 32 bits address
- (D) 16 bits data and 16 bits address
- **30.** CDMA is based on the technology
 - (A) FM
 - (B) AM
 - (C) TDMA
 - (D) Spread Spectrum

31. Breakeven point can be lowered by :

- (A) increasing fixed cost
- (B) increasing variable cost
- (C) decreasing slope of income line
- (D) reducing variable cost

32. When ordering cost is increased to four times the EOQ will be increased to :

- (A) Two times (B) Four times
- (C) Eight times (D) Sixteen times
- **33.** In a queuing theory the number of arrivals per unit time estimated by :
 - (A) Binomial distribution
 - (B) Poisson distribution
 - (C) Normal distribution
 - (D) Bath tub analogy
- **34.** Process capability explains :
 - (A) Maximum capacity of machine
 - (B) Mean value of the measured variable
 - (C) Lead time of process
 - (D) Maximum deviation of the measured variable of the component
- **35.** In production planning and control the document which authorizes the start of an operation in shop floor :
 - (A) Dispatch order (B) Route plan
 - (C) Loading chart (D) Schedule
- **36.** In Time study the rating factor is applied to calculate :
 - (A) Standard time of a job
 - (B) Merit rating of worker
 - (C) Fixation of incentive rates
 - (D) Normal time of job
- **37.** Which of the following statement is not correct?
 - (A) Work sampling is a technique of work measurement
 - (B) Method study is an improved methods
 - (C) Synthetic data is not a technique covered under predetermined motion time system
 - (D) Select is the first step of motion study

- **38.** Which of the following is not a technique of PMTS?
 - (A) Synthetic data
 - (B) Stop watch time study
 - (C) Work factor
 - (D) MTM
- **39.** The type of layout suitable for group technology concept is :
 - (A) Product layout (B) Process layout
 - (C) Fixed position layout (D) Cellular layout

40. Operating Characteristic curve (OC curve) is a plot between

- (A) Consumer risk and producer risk
- (B) Probability of acceptance and probability of rejection
- (C) Percentage of defective and probability of acceptance
- (D) Average outgoing quality and probability of acceptance
- **41.** Value is usually a relationship between :
 - (A) Utility and Cost
 - (B) Profit and Cost
 - (C) Reliability and Psychology
 - (D) Appearance and Utility
- **42.** In PERT and CPM network the dummy activity :
 - (A) Consume time
 - (B) Consume resources
 - (C) Is used to preserve the logic
 - (D) Is a real activity
- **43.** The area under the beta distribution curve divided into two equal halves by a vertical ordinate through :
 - (A) optimistic time (B) pessimistic time
 - (C) expected time (D) most likely time

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- (A) lowest sales price
- (B) maximum cost per item
- (C) value assigned to one-unit
- (D) cost of bought-out items

45. Preheating is essential in welding :

- (A) high speed steel (B) cast iron
- (C) non ferrous metal (D) none of these
- **46.** Which structure has maximum hardness?
 - (A) Pearlite (B) Martensite
 - (C) Sorbite (D) None of these

47. Tempering of hardened steel is done to increase :

- (A) grain size (B) surface condition
- (C) ductility (D) carbon content
- **48.** Age hardening is generally applicable to :
 - (A) Cast iron
 - (B) medium carbon steel
 - (C) high alloy steel
 - (D) alloys of alumnium, magnesium, nickel
- 49. What is the atomic packing factor for FCC crystal structure?
 - (A) 0.64 (B) 0.68
 - (C) 0.74 (D) 0.78

50. Burgers vector in screw dislocation :

- (A) perpendicular to the dislocation line
- (B) inclined to dislocation line
- (C) parallel to dislocation line
- (D) opposite to dislocation line

51. Which of the following material require largest size of riser for the same size of casting?

- (A) aluminum
- (B) cast iron
- (C) steel
- (D) copper

52. When solidification starts iron will appear in which form?

(A)	Gamma	(B)	Alpha
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- (C) Delta (D) Beta
- **53.** In arc welding the arc length should be approximately equal to :
 - (A) diameter of electrode
 - (B) half the diameter of electrode
 - (C) one and half times
 - (D) twice the size of electrode
- 54. Chaplets is used in moulding process :
 - (A) ensure directional solidification
 - (B) provide efficient venting
 - (C) connect moulding box
 - (D) support the cores
- 55. Which method is used for the manufacturing of collapsible tooth paste tubes?
 - (A) Impact extrusion
 - (B) Direct extrusion
 - (C) Piercing
 - (D) Indirect Extrusion
- 56. In atomic hydrogen welding hydrogen gas acts as :
 - (A) Heating agent
 - (B) One of the gases to generate flame
 - (C) Effective shielding gas to protect weld
 - (D) Lubricant to increase flow characteristics of weld metal

- 57. Helical groove in twist drill is to :
 - (1)improve stiffness
 - (2)save tool material
 - (3)provide space for chip removal
 - provide rake angle for cutting edge (4)
 - (A) (1) and (2) (B) (2) and (3)
 - (1) and (4)(C) (3) and (4)(D)
- **58**. Which one is not a synthetic abrasive material?
 - (A) Silicon carbide (B) Alumnium oxide
 - **Titanium Nitride** (C)
- Stability of floating body depends upon : **59**.
 - its volume (A)
 - (B) its weight
 - (C) its metacentric height
 - (D) specific weight of fluid
- **60**. The value of coefficient of velocity depends upon :
 - (A) slope of orifice (B)
 - (C) head of liquid above orifice
- 61. In a flow measurement a Venturimeter is preferred over an orifice plate :
 - (A) Pressure drop is minimum
 - (B) Cheaper
 - Energy or head loss is less (C)
 - (D) Space is limited

62. For maximum power transmission through a pipe line the frictional head loss equals :

- (A) H/3 (B) H/2
- (C) 3H/5(D) H/4
- In flow through a pipe the transition from laminar to turbulent flow does not depend : **63**.
 - (A) velocity of the fluid (B) density of fluid
 - length of pipe (D) diameter of pipe (C)
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Α

- size of orifice
- (D) friction at the orifice surface

(D) Cubic boron nitride

- **64.** Flow occurring in a pipe line when a valve is opened :
 - (A) steady (B) unsteady
 - (C) laminar (D) vortex
- 65. Hydraulic grade line for any flow system as compared to energy line is :
 - (A) Above
 - (B) Below
 - (C) Same level
 - (D) May be below or above depending upon the velocity of flow
- **66.** Air vessel is provided at the summit of a syphon :
 - (A) Increase velocity
 - (B) increase discharge
 - (C) maintain pressure difference
 - (D) avoid interruption in flow
- **67.** For a given centrifugal pump :
 - (A) head varies inversely as a square of speed
 - (B) discharge varies directly as speed
 - (C) discharge varies directly as square of speed
 - (D) power varies directly as speed
- 68. The work saved by Fitting an air vessel to a single reciprocating pump is :

(A)	28.9%	(B)	32.7%
(C)	68.45	(D)	84.8%

- **69.** Efficiency of Pelton wheel shall be maximum if the ratio of jet velocity to tangential velocity of wheel is :
 - (A) 1/2 (B) 1 (C) 2 (D) 4
- **70.** The use of a draft tube in a reaction turbine helps to :
 - (A) prevent air entering
 - (B) increase the flow rate
 - (C) convert kinetic energy to pressure energy
 - (D) eliminates eddies in the downstream

A

- 71. Multi- stage centrifugal pump is used :
 - (A) high discharge
 - (C) high head (D) high efficiency

(B)

high speed

- 72. Impulse turbine is generally fitted :
 - (A) little above tail race
 - (B) same level of tail race
 - (C) slightly below tail race
 - (D) about 2.5 meters below the tail race
- 73. Which of the following about Poisson ratio is / are correct?
 - (1) Applicable with in elastic limit
 - (2) Ratio of lateral stress by longitudinal strain
 - (3) Ratio of lateral strain by longitudinal strain
 - (4) Ratio of longitudinal strain by lateral strain
 - (A) only (1) and (2) (B) only (1) and (3)
 - (C) only (2) and (3) (D) only (3) and (4)
- **74.** If Poissons ratio of material is 0.5 then elastic modulus of material is ———— the shear modulus.
 - (A) equal to (B) two times
 - (C) three times (D) four times
- 75. Match the list :

In the cone of friction

List I

- (a) Axis of cone
- (b) Generator of cone
- (c) Base radius of cone

 - (D) 3 2 1

- $\operatorname{List} \operatorname{II}$
- (1) Limiting factor of friction
- (2) Normal reaction
- (3) Resultant force

76. A perfect frame contains members equal to (n = no. of joints in frame):

- (A) 2n-1 (B) 2n-2(C) n-3 (D) 2n-3
- 77. Throat thickness of a single fillet lap joint is given by :

(A)
$$\frac{t}{2\sqrt{2}}$$
 (B) $\sqrt{2}t$
(C) $\frac{t}{\sqrt{2}}$ (D) $2\sqrt{2}t$

where t is the thickness of plate.

78. A cylindrical pipe 1 m in diameter contains fluid at a pressure of 1 N/mm². If the maximum permissible tensile stress in metal is 20 N/mm², the thickness of metal required would be :

(A)	2.5 cm	(B)	$2 \mathrm{~cm}$
(C)	1 cm	(D)	$0.5~{ m cm}$

79. The ratio of crippling load for a column of length (*l*) with both ends fixed to the crippling load of the same column with both ends hinged according to Euler's theory of long column is equal to :

(A)	2	(B)	4
(C)	0.5	(D)	1.0

80. The included angle of V-thread is :

(A)	30°	(B)	45°
(C)	60°	(D)	90°

- 81. Which type of screw is used in lead screw of a lathe?
 - (A) Square thread
 - (B) Knuckle thread
 - (C) Buttress thread
 - (D) Acme thread
- 82. Two intersecting shafts can be connected by ———— gear.
 - (A) straight spur
 - (B) spiral
 - (C) cross helical
 - (D) straight bevel

A

- 83. Which of the following is an inversion of single slider crank chain?
 - (A) Beam engine
 - (B) Oscillation cylinder engine
 - (C) Watts indicator mechanism
 - (D) Elliptical trammel
- 84. The circle drawn to the cam profile with minimum radius is called the :
 - (A) Prime circle (B) Cam circle
 - (C) Pitch circle (D) Base circle
- - (A) simple
 - (B) complex
 - (C) reverted
 - (D) epicyclic
- **86.** The governor is said to be when the speed of the engine fluctuates continuously above and below the mean speed.
 - (A) isochronous
 - (B) hunting
 - (C) insensitive
 - (D) stable
- 87. For some compression ratio and heat addition air standard efficiencies is of the order :
 - (A) Otto cycle > diesel cycle > dual cycle
 - (B) Otto cycle > dual cycle > diesel cycle
 - (C) Diesel cycle > dual cycle > otto cycle
 - (D) Diesel cycle > otto cycle > dual cycle
- 88. Two reference fuels used for Cetane rating are :
 - (A) Cetane and ISO-octane
 - (B) Cetane and *n*-heptane
 - (C) Cetane and Tetra ethyl lead
 - (D) Cetane and α -methyl napthalene

89. Which of the following is NOT a method to determine the friction power of an engine?

- (A) Willan's line (B) Wilson line
- (C) Motoring test (D) Morse test
- 90. The purpose of ignition coil in an automobile ignition system is to :
 - (A) step up the voltage in a spark plug
 - (B) step down the voltage in a spark plug
 - (C) step up the voltage in a diesel injector
 - (D) step down the voltage in a diesel injector
- **91.** For thermosyphon cooling, radiator should be placed :
 - (A) same level as that of the engine
 - (B) below the engine
 - (C) above the engine
 - (D) all of these
- **92.** Which one of the following heat exchangers gives parallel straight line pattern of temperature distribution for both hot and cold fluid?
 - (A) parallel flow with unequal heat capacities
 - (B) parallel flow with equal heat capacities
 - (C) counter flow with unequal heat capacities
 - (D) counter flow with equal heat capacities
- **93.** The temperature distribution for a plane wall, for steady state heat flow and constant value of thermal conductivity is :
 - (A) logarithmic (B) linear
 - (C) parabolic (D) cubic
- 94. Prandtl number value greater than one indicates that hydrodynamic boundary layer is :
 - (A) greater than thermal boundary layer thickness
 - (B) less than thermal boundary layer thickness
 - (C) equal to thermal boundary layer thickness
 - (D) independent of thermal boundary layer thickness

- **95.** The wavelength of maximum emissive power is given by :
 - (A) Kirchoff's law (B) Stefan Boltzman law
 - (C) Wein's law (D) Fourier law

96. For a perfectly black body :

- (A) absorptivity = 1 reflectivity = 1 transmittivity = 1
- (B) absorptivity = 1 reflectivity = 0 transmittivity = 0
- (C) absorptivity = 0 reflectivity = 1 transmittivity = 0
- (D) absorptivity = 0 reflectivity = 0 transmittivity = 1
- **97.** Identify the correct statement :
 - (A) reciprocating compressors are used to supply large quantities of air at a lower pressure ratio
 - (B) centrifugal compressors are used to supply large quantities of air at a lower pressure ratio
 - (C) reciprocating compressors are used to supply small quantities of air at a lower pressure ratio
 - (D) centrifugal compressors are used to supply small quantities of air at a higher pressure ratio
- **98.** A two stage compressor takes air at 3.6 bar and discharges at 10 bar. For maximum efficiency the intermediate pressure is :

(A)	4 bar	(B)	5.6 bar
(C)	6 bar	(D)	6.8 bar

99. One ton refrigeration is equivalent to :

(A)	3.5 kJ/s	(B)	3.5 kJ/min
(C)	3.5 J/s	(D)	3.5 J/min

100. During adiabatic cooling of moist air :

- (A) specific humidity remains constant
- (B) relative humidity remains constant
- (C) dry bulb temperature remains constant
- (D) wet bulb temperature remains constant

SPACE FOR ROUGH WORK

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