

**DETAILED SYLLABUS FOR THE POST OF
REFRIGERATION MECHANIC IN
APEX SOCIETIES OF CO-OPERATIVE SECTOR IN KERALA /
KERALA STATE CO-OPERATIVE FEDERATION FOR FISHERIES
DEVELOPMENT LIMITED (MATSYAFED)
(Cat.No. 214/2020, 215/2020)**

MODULES	SUB-HEADINGS	TOPICS	MARKS
Module-1 Fitting, Sheet metal & Welding	Safety	Safety precautions	2
		First Aids	
		Personal Protective Equipments (PPE)	
		Fire fittings equipments	
		Electrical safety	
	Fitting	Different types of fitting hand tools, power tools	3
		Functions, constructions, specifications & application of hand tools and power tools	
		Care and maintenance of hand tool & power tools	
		Mechineries and equipments like drilling machines, grinding machines etc	
		Function, construction, specification, application, care & maintenance of machineries & equipments	
		Precision measuring instruments like vernier calliper, micrometers, vernier height gauge etc	
		Functions, constructions, specifications & application of precision instruments	
		Care and maintenance of precision instruments	
	Sheetmetal	Sheet metal tools, instruments, equipments	2
		Construction, working, use, applicatio and specification	
		Care and maintenance of sheet metal tools, instruments & equipments	
		Types of sheet metal joints	
		Rivets & rivetings, their types and uses	
	Welding	Welding tools and equipments, types specifications and use	2
		Oxy-Acetylen welding equipments & accessories	
Gas welding hand tools and safety apparels			
Arc welding acessories			
Classification of welding process			
Methods of gas welding			
Use of Oxy Acetylene, Oxy LPG, Air LPG and two stage regulator			
Types of weld			

Module-2 Electrical	Electrical	Electrical terms such as AC and DC supply, voltage,current,capacitors,resistors,power,energy, frequency etc	3
		Conductors and insulators	
		Series circuits, parallel circuits, open circuits, short circuits	
		Material used as conductors	
		Joints in conductors	
		Measuring instruments such as voltmeter,ammeter,ohmmeter,energy meter,frequency meter etc	
		Earthing and its importance	
		Earth resistance, insulation,and continuity testing	
	AC Motors	Single phase and three phase motors	3
		Construction and working principle of Capacitor start Capacitor run induction motor (CSR), Split phase induction motor (RSIR), Capacitor start induction motor (CSIR),Permanent Capacitor or capacitor run induction motor (PSC), Resistance start capacitor run induction motor (RSCR), Shaded pole motor etc	
Centrifugal switch			
Methods of changing the direction of rotation			
Construction and working principle of squirrel cage induction motor,slipping induction motor			
Common faults, causes and remedies in single phase and three phase motors			
Motor starters	Construction and working of Single phase and three phase motor starters such as DOL starter, Star delta starter, Auto transformer stater, Rotor resistance starter	2	
	Common faults, causes and remedies in single phase and three phase motor starters		
Module-3 Electronic	Electronic components	Active and passive components	2
		Resistors, Capacitors, Semiconductors, Diodes, Transistors etc	
		Rectifiers (Half wave, Full wave, Bridge rectifier etc)	
		Zener diodes, voltage regulator, Amplification	
		Transistors-CB,CE,CC Configuration	
		Photo diodes, Photo transistors,Multi vibrator, SCRs, UJTs, Ics etc	

Module-4 Basic refrigeration	Refrigeration tools,instruments ,and equipments	Refrigeration tools,instruments,and equipments	4
		Construction,working,use,applicatio and specification	
		Care and maintenance of refrigeration tools, instruments& equipments	
	Fundamentals of refrigeration	Fundamentals of refrigeration	5
		Science related to refrigeration such as units, mass, weight, work, power, energy, force, pressure, heat, temperature, sensible heat, latent heat, super heating, sub cooling, saturation temperature, boiling point , freezing point, etc	
		Laws of thermodynamic, Laws of perfect gases	
	Different types of refrigeration system	Construction and working of ice refrigeration	3
		Construction and working of Dry ice refrigeration	
		Construction and working of Water vapour refrigeration	
		Construction and working of Liquid gas refrigeration	
		Construction and working of Evaporative refrigeration	
		Construction and working of Steam jet refrigeration	
		Construction and working of Thermo electronic refrigeration	
Construction and working of Vapour absorption refrigeration cycle			
Construction and working of Vapour compression cycle, fundamental operations, Sub cooling and super heating			
Application of vapour compression cycle			
COP, Ton of Refrigeration			
Study of Ph, Ts, Pv diagram			

Module-5 Refrigeration equipments	Compressor	Construction, working, types and application of different compressors such as Reciprocating, Rotary, Scroll, Screw, Centrifugal, Swash plate etc	5
		Volumetric efficiency, capacity control, factors influencing volumetric efficiency, piston displacement, compression ratio etc	
		Compressor lubrication oil, properties, types and lubrication methods	
		oil separator	
		Advantage and disadvantage of different types of compressors	
		Common faults, care and remedies in compressor	
	Condenser	Construction, working, types and application of condensers such as aircooled, watercooled, evaporative	3
		Capacity of condensers, factors affecting the condenser capacity	
		Advantage and disadvantage of different types of condensers	
		De-scaling, methods of descaling, fouling factor etc	
		Liquid receiver	
		Drier, types and application	
	Cooling tower	Description of desiccants	3
		Construction and working principles of different types of cooling towers	
		Types of cooling towers	
		Capacity of cooling towers, factors affecting the cooling tower capacity	
		Advantage and disadvantage of different types of cooling towers	
		Cooling tower approach, range, efficiency etc	
	Expansion valve	Water treatment, water softening plant	3
		Construction and working principles of different types of expansion valves such as Thermostatic expansion valves (TXV), Automatic expansion valves (AXV), Float valve, Electronic expansion valves, Level master control (LMC), Capillary tubes etc	
Evaporator	Selection of expansion valves	2	
	Construction and working principles of different types of evaporators		
	Capacity of an evaporator, factors affecting the capacity of an evaporator		
	Types of evaporators such as Natural convection, forced convection, flooded evaporator, Dry expansion evaporator, Bare tube coil evaporator, Finned tube evaporator, Plate evaporator, Shell and tube, Shell and coil, Tube in tube evaporator, frosting evaporator, non frosting evaporator etc		
	Methods of defrosting such as Manual defrosting, Pressure control defrosting, Temperature control defrosting, Water defrosting, Reverse cycle defrosting, Simple hot gas defrosting, Automatic defrosting, Electric defrosting etc		
	Accumulator		
Heat exchanger, their function, construction, application & advantage			

Module-6 Refrigerant	Refrigerant	Properties of refrigerant	5
		Classification of refrigerants	
		Alternative refrigerants	
		Climatic impact of refrigerants	
		Ozon depletion potential (ODP)	
		Green house effect- global warming (GWP)	
		ODP & GWP of various Refrigerants	
		Nubering of refrigerants	
		Refrigerant cylinders, Cylinder colour coding	
		Handiling of refrigerant cylinders & Flammable refrigerant	
		Refrigerant leak detection metods	
		Flushing, leak testing, Evacuation, Gascharging in different system	
		Retrofitting	
		Module-7 Refrigeration system	
Study the electrical and mechanical components			
Testing of electrical and mechanical components			
Door gasket			
Heat insulation materials, types & properties			
Trouble shooting of refrigerator			
Installation method			
Care and maintenance of refrigerator			
Leaktesting, Evacuation, Gascharging			
Electrical circuit diagram			
Frost free refrigerator	Construction and working principles of frost free refrigerator (2 or 3 door)		2
	Study the electrical and mechanical components		
	Testing of electrical and mechanical components		
	Trouble shooting of frost free refrigerator		
	Care and maintenance of frost free refrigerator		
	Installation method		
	Leaktesting, Evacuation, Gascharging		
Electrical circuit diagram			
Refrigerator (inverter techonology)	Construction and working principles of refrigerator	1	
	Refrigeration cycle & Air cycle		
	Study the electrical and mechanical components		
	Testing of electrical and mechanical components		
	Trouble shooting of refrigerator		
	Care and maintenance of refrigerator		
	Leaktesting, Evacuation, Gascharging		
	Electrical circuit diagram		

Module-7 Refrigeration system	Water cooler & Water dispenser	Construction and working principles of water cooler & water dispenser	2
		Types of water cooler & water dispenser	
		Refrigeration cycle of water cooler & water dispenser	
		Study the electrical and mechanical components	
		Testing of electrical and mechanical components	
		Trouble shooting of water cooler & water dispenser	
		Care and maintenance of Water cooler & Water dispenser	
		Leaktesting, Evacuation, Gascharging	
		Electrical circuit diagram	
	Insulation materials		
	Visible cooler & Bottle cooler	Description, Construction and working principles	1
		Study the electrical and mechanical components	
		Testing of electrical and mechanical components	
		Trouble shooting of visible cooler & bottle cooler	
		Care and maintenance of visible cooler & bottle cooler	
		Leaktesting, Evacuation, Gascharging	
	Deep freezer/Display cabine	Description, Construction and working principles	2
		Study the electrical and mechanical components	
		Testing of electrical and mechanical components	
		Trouble shooting	
		Care and maintenance	
		Leaktesting, Evacuation, Gascharging	
		Electrical circuit diagram	
	Installation method		
	Ice cube machine/Safety machine	Description, construction, working	1
		Study the electrical and mechanical components	
		Testing of electrical and mechanical components	
		Trouble shooting	
Care and maintenance			
Leaktesting, Evacuation, Gascharging			
Electrical circuit diagram			
Installation method			

Module-8 Air conditioning system	Window Air Conditioner	Construction and working principles	5
		Study the electrical and mechanical components	
		Testing of electrical and mechanical components	
		Trouble shooting and servicing	
		Installation method	
		Care and maintenance of refrigerator	
		Leaktesting, Evacuation, Gascharging	
		Electrical circuit diagram	
		Energy Efficiency Ratio(EER)	
		Energy Efficiency labeling on Air-Conditioning system	
	Split Air- Conditioner (Wall Mounted, Floor, Ceiling/Cassette mounted, Ductable)	Construction and working principles	2
		Study the electrical and mechanical components	
		Testing of electrical and mechanical components	
		Trouble shooting and servicing	
		Installation method	
		Care and maintenance of refrigerator	
		Leaktesting, Evacuation, Gascharging	
		Electrical circuit diagram	
		Energy Efficiency Ratio(EER)	
		Energy Efficiency labeling on Air-Conditioning system	
	Multi split Air- Conditioner	Construction and working principles	2
		Study the electrical and mechanical components	
		Testing of electrical and mechanical components	
		Trouble shooting and servicing	
		Installation method	
		Care and maintenance of refrigerator	
		Leaktesting, Evacuation, Gascharging	
		Electrical circuit diagram	
	Inverter Split Air- Conditioner	Construction and working principles	1
		Study the electrical and mechanical components	
		Testing of electrical and mechanical components	
		Trouble shooting and servicing	
		Installation method	
Care and maintenance of refrigerator			
Leaktesting, Evacuation, Gascharging			
Electrical circuit diagram			

Module-9 Commercial Refrigeration and air conditioning system	Ice candy plant	Function, construction, Working principle	1
		Circuit diagram	
		Capacity & types of compressor used	
		Brine solution types, properties	
		Testing of electrical and mechanical components	
		Trouble shooting and servicing	
		Installation method	
		Care and maintenance of refrigerator	
		Leaktesting, Evacuation, Gascharging, Retrofit	
	Ice plant	Function, construction, Working principle	2
		Circuit diagram	
		Capacity & types of compressor used, agitator	
		Brine solution types, properties	
		Testing of electrical and mechanical components	
		Trouble shooting and servicing	
		Installation method	
		Care and maintenance of refrigerator	
		Leaktesting, Evacuation, Gascharging	
	Walk in cooler & reach in cabinet	Function, construction, Working principle	1
		Circuit diagram	
		Capacity & types	
		Trouble shooting and servicing	
		Installation method	
		Care and maintenance of refrigerator	
		Leaktesting, Evacuation, Gascharging	
	Cold storage	Function, construction, Working principle	3
		Controls & Circuit diagram	
		Capacity & types of cold storage and its details	
		Trouble shooting and servicing	
		Installation method	
		Care and maintenance of refrigerator	
		Methods of Leaktesting, Evacuation, Gascharging	
		Food preservation	
Maintaining temperature in different places			
Properties of commonly used refrigerants like ammonia and its safe handling			
use of vibration eliminator and shock absorber			
Mobile refrigeration in transport vehicle			
Deep freezing, Freezing tunnel, Blast freezing			

Module-9 Commercial Refrigeration and air conditioning system	Psychrometry	Requirement of comfort Air-Conditioning	4
		Study of psychrometric terms-DBI, WBT, RH, enthalpy, dewpoint, specific humidity etc	
		Study of psychrometric chart-Drybulb temperature line, Wetbulb temperature line, Specific humidity or moisture content line, Dewpoint temperature line, Enthalpy (total heat) line, Vapour pressure line, Relative humidity line etc	
		Study of psychrometric process-Sensible heating, Sensible cooling, Humidification & Dehumidification, Cooling and adiabatic humidification, Cooling and humidification by water injection, Heating and humidification, Humidification by steam injection, Adiabatic chemical dehumidification etc	
		Heatload calculation for commercial and industrial buildings	
	Central Air- Conditioning system/HVAC plant	Introduction to HVAC	3
		Fundamentals of central Air-Conditioning/ HVAC plant	
		Types of central Air-Conditioning (direct & indirect)	
		Construction & Working	
		Components, Fault, Care & Maintenance	
		Temperature & pressure control used in AC plant	
		Construction and working of safety devices in AC plant	
		Cooling tower, Pipe lines	
		Preventive maintenance schedule of central Air-Conditioning plant	
		Maintain log book for daily operation	
		Modulating valve for temperature control	
		Package chiller, Screw chiller, Reciprocating chiller	
		Humidity control	
		Humidifier	
		Dehumidifier	
	Airwasher		
AHU, FCU			
Chilled water system			
Package Air- Conditioner (Air cooled, Water cooled condenser)	Construction & working principles	1	
	Types, application		
	Installation methods		
	Trouble shooting		
	Care and maintenance		
	Temperature & pressure control		
	Construction and working of safety devices		

Module-9 Commercial Refrigeration and air conditioning system	Split package	Construction & working principles	1
		Types, application	
		Study of various electrical & mechanical components	
		Installation methods	
		Trouble shooting	
		Care and maintenance	
		Temperature & pressure control	
		Construction and working of safety devices	
		VRV/VRF system	
		Details of piping	
		Common reason for error code	
	Types of ODU & IDU		
	Duct	Function, types	4
		Classification of ducts	
		Materials used for ducting	
Duct designing			
Pressure in ducts			
Duct insulations			
Properties of insulation materials			
K-factors			
Acoustic insulation			
Air distribution methods			
Air flow			
Fan and blower			
Function, types, classification of fan & blower			
Static & Velocity pressure measurements			
Air Filter	Construction, Function of air filters	3	
	Types of air filters		
	Care & maintenance of air filter		
	Effect of choked air filter		
	Clean room		

Module-10 Automobile air- Conditioning	Car Air-Conditioner	Construction,working	2
		Study various electrical & mechanical components	
		Testing components	
		Electrical circuit diagram	
		Fault detection	
		Leak testing, evacuation, gas charging	
		Installation	
		Trouble shooting	
		Magnetic clutch operation	
		Free wheeling	
		Care and maintenance	
	Mobile Air- Conditioner (Bus, Train)	Study therefrigeration cycle in automobile AC	1
		Construction and working of bus AC	
		Magnetic clutch operation, free wheeling	
		Refrigerant used HCFC-22, HFC_134a, HFOs, Blends of HFCs, and HFOs	
		Construction and working of train AC	
		Trouble shooting of Bus AC & Train AC	
		Planing for Preventive maintenance and sheduling	
		Maintenance actives in large AC and Refrigeration plant	

NOTE: - It may be noted that apart from the topics detailed above, questions from other topics prescribed for the educational qualification of the post may also appear in the question paper. There is no undertaking that all the topics above may be covered in the question paper